

**512K (64K x 8) UV EPROM and OTP EPROM**

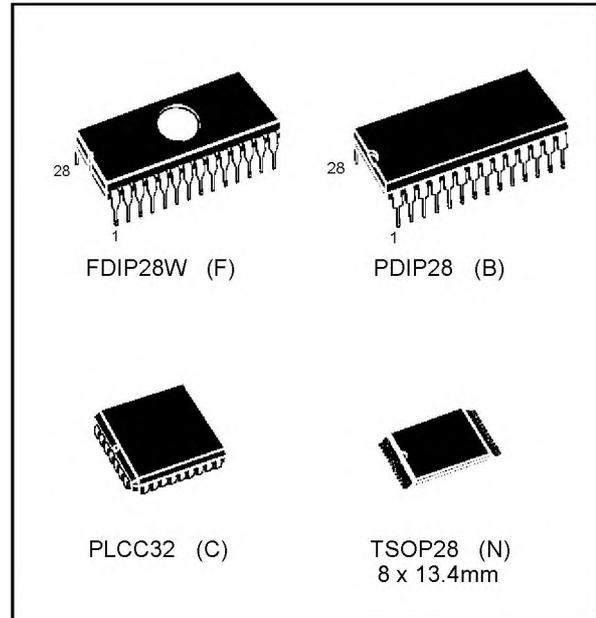
- FAST ACCESS TIME: 45ns
- LOWPOWER "CMOS" CONSUMPTION:
  - Active Current 30mA
  - Standby Current 100µA
- PROGRAMMING VOLTAGE: 12.75V
- ELECTRONIC SIGNATURE for AUTOMATED PROGRAMMING
- PROGRAMMING TIMES of AROUND 6sec. (PRESTO IIB ALGORITHM)

**DESCRIPTION**

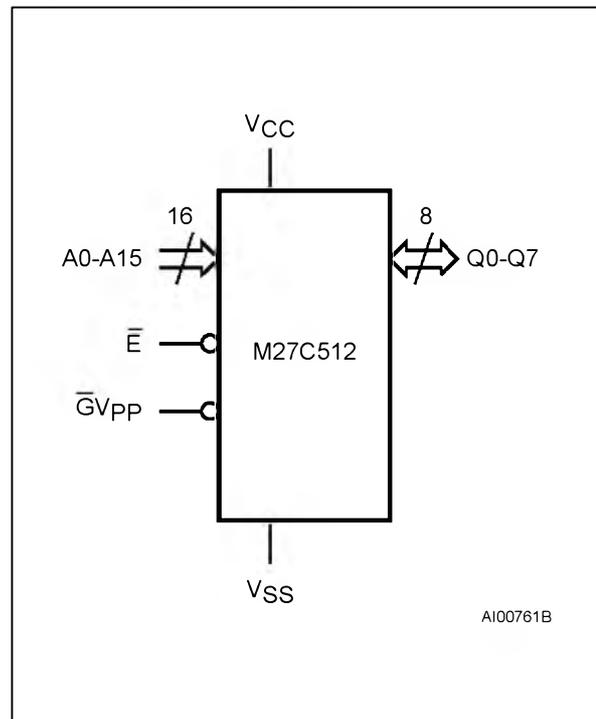
The M27C512 is a high speed 524,288 bit UV erasable and electrically programmable EPROM ideally suited for applications where fast turn-around and pattern experimentation are important requirements. Its is organized as 65,536 by 8 bits.

The Window Ceramic Frit-Seal Dual-in-Line package has transparent lid which allows the user to expose the chip to ultraviolet light to erase the bit pattern. A new pattern can then be written to the device by following the programming procedure.

For applications where the content is programmed only one time and erasure is not required, the M27C512 is offered in Plastic Dual-in-Line, Plastic Thin Small Outline and PlasticLeaded Chip Carrier packages.



**Figure 1. Logic Diagram**



**Table 1. Signal Names**

A0 - A15	Address Inputs
Q0 - Q7	Data Outputs
$\bar{E}$	Chip Enable
$\bar{G}V_{PP}$	Output Enable / Program Supply
$V_{CC}$	Supply Voltage
$V_{SS}$	Ground

Figure 2A. DIP Pin Connections

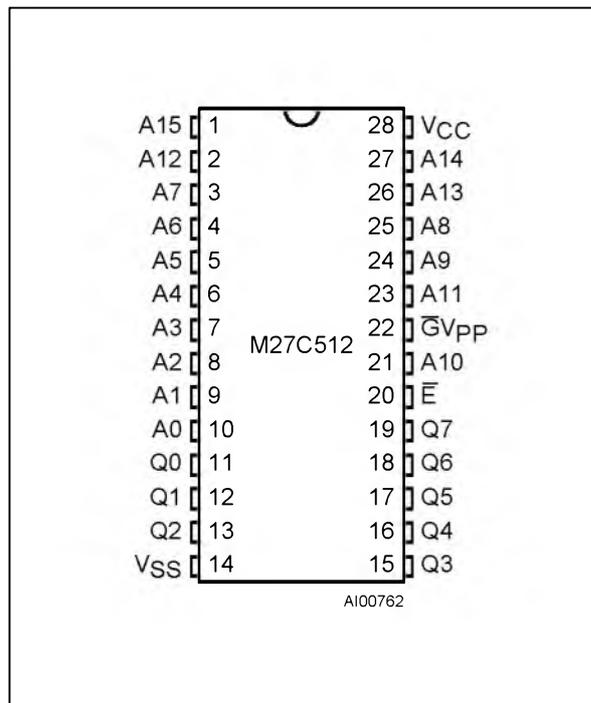
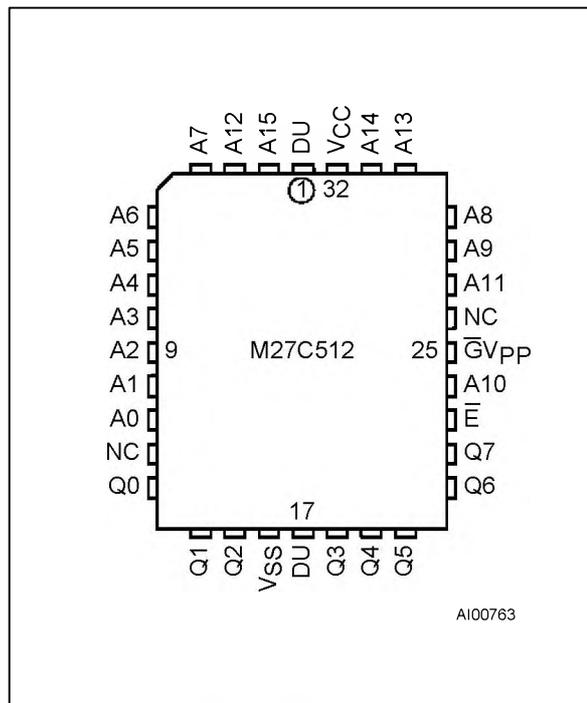
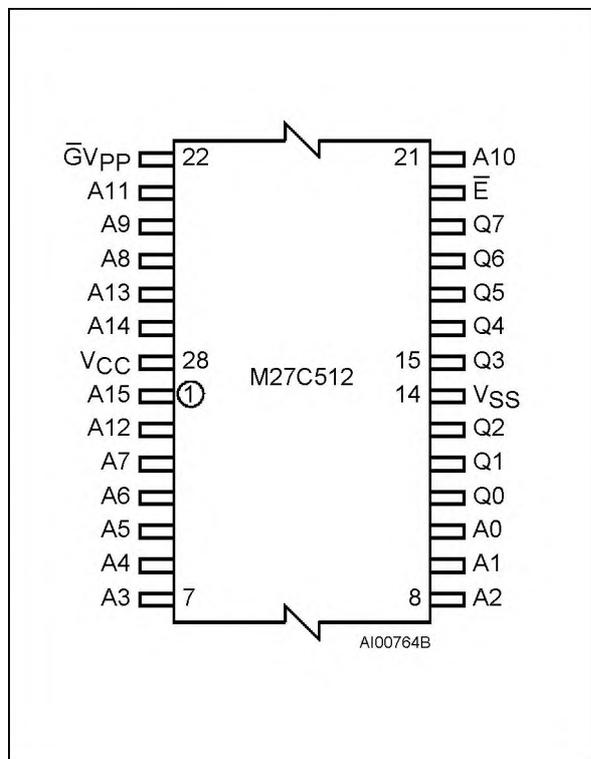


Figure 2B. LCC Pin Connections



Warning: NC = Not Connected, DU = Don't Use

Figure 2C. TSOP Pin Connections



**DEVICE OPERATION**

The modes of operations of the M27C512 are listed in the Operating Modes table. A single power supply is required in the read mode. All inputs are TTL levels except for  $\overline{G}V_{PP}$  and 12V on A9 for Electronic Signature.

**Read Mode**

The M27C512 has two control functions, both of which must be logically active in order to obtain data at the outputs. Chip Enable ( $\overline{E}$ ) is the power control and should be used for device selection. Output Enable ( $\overline{G}$ ) is the output control and should be used to gate data to the output pins, independent of device selection. Assuming that the addresses are stable, the address access time ( $t_{AVQV}$ ) is equal to the delay from  $\overline{E}$  to output ( $t_{ELQV}$ ). Data is available at the output after a delay of  $t_{GLQV}$  from the falling edge of  $\overline{G}$ , assuming that  $\overline{E}$  has been low and the addresses have been stable for at least  $t_{AVQV} - t_{GLQV}$ .

**Standby Mode**

The M27C512 has a standby mode which reduces the active current from 30mA to 100µA. The M27C512 is placed in the standby mode by applying a CMOS high signal to the  $\overline{E}$  input. When in the standby mode, the outputs are in a high impedance state, independent of the  $\overline{G}V_{PP}$  input.

**Table 2. Absolute Maximum Ratings** <sup>(1)</sup>

Symbol	Parameter	Value	Unit
T <sub>A</sub>	Ambient Operating Temperature	-40 to 125	°C
T <sub>BIAS</sub>	Temperature Under Bias	-50 to 125	°C
T <sub>STG</sub>	Storage Temperature	-65 to 150	°C
V <sub>IO</sub> <sup>(2)</sup>	Input or Output Voltages (except A9)	-2 to 7	V
V <sub>CC</sub>	Supply Voltage	-2 to 7	V
V <sub>A9</sub> <sup>(2)</sup>	A9 Voltage	-2 to 13.5	V
V <sub>PP</sub>	Program Supply Voltage	-2 to 14	V

**Notes:** 1. Except for the rating "Operating Temperature Range", stresses above those listed in the Table "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and operation of the device at these or any other conditions above those indicated in the Operating sections of this specification is not implied. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability. Refer also to the SGS-THOMSON SURE Program and other relevant quality documents.

2. Minimum DC voltage on Input or Output is -0.5V with possible undershoot to -2.0V for a period less than 20ns. Maximum DC voltage on Output is V<sub>CC</sub> +0.5V with possible overshoot to V<sub>CC</sub> +2V for a period less than 20ns.

**Table 3. Operating Modes**

Mode	$\bar{E}$	$\bar{GV}_{PP}$	A9	Q0 - Q7
Read	V <sub>IL</sub>	V <sub>IL</sub>	X	Data Out
Output Disable	V <sub>IL</sub>	V <sub>IH</sub>	X	Hi-Z
Program	V <sub>IL</sub> Pulse	V <sub>PP</sub>	X	Data In
Program Inhibit	V <sub>IH</sub>	V <sub>PP</sub>	X	Hi-Z
Standby	V <sub>IH</sub>	X	X	Hi-Z
Electronic Signature	V <sub>IL</sub>	V <sub>IL</sub>	V <sub>ID</sub>	Codes

Note: X = V<sub>IH</sub> or V<sub>IL</sub>, V<sub>ID</sub> = 12V ± 0.5V

**Table 4. Electronic Signature**

Identifier	A0	Q7	Q6	Q5	Q4	Q3	Q2	Q1	Q0	Hex Data
Manufacturer's Code	V <sub>IL</sub>	0	0	1	0	0	0	0	0	20h
Device Code	V <sub>IH</sub>	0	0	1	1	1	1	0	1	3Dh

### Two Line Output Control

Because EPROMs are usually used in larger memory arrays, the product features a 2 line control function which accommodates the use of multiple memory connection. The two line control function allows:

- the lowest possible memory power dissipation,
- complete assurance that output bus contention will not occur.

For the most efficient use of these two control lines,  $\bar{E}$  should be decoded and used as the primary device selecting function, while  $\bar{G}$  should be made a common connection to all devices in the array and connected to the READ line from the system control bus. This ensures that all deselected memory devices are in their low power standby mode and that the output pins are only active when data is required from a particular memory device.



**Table 7. Read Mode DC Characteristics** <sup>(1)</sup>(T<sub>A</sub> = 0 to 70 °C, -40 to 85 °C or -40 to 125 °C; V<sub>CC</sub> = 5V ± 5% or 5V ± 10%; V<sub>PP</sub> = V<sub>CC</sub>)

Symbol	Parameter	Test Condition	Min	Max	Unit
I <sub>LI</sub>	Input Leakage Current	0V ≤ V <sub>IN</sub> ≤ V <sub>CC</sub>		±10	μA
I <sub>LO</sub>	Output Leakage Current	0V ≤ V <sub>OUT</sub> ≤ V <sub>CC</sub>		±10	μA
I <sub>CC</sub>	Supply Current	$\bar{E} = V_{IL}, \bar{G} = V_{IL},$ I <sub>OUT</sub> = 0mA, f = 5MHz		30	mA
I <sub>CC1</sub>	Supply Current (Standby) TTL	$\bar{E} = V_{IH}$		1	mA
I <sub>CC2</sub>	Supply Current (Standby) CMOS	$\bar{E} > V_{CC} - 0.2V$		100	μA
I <sub>PP</sub>	Program Current	V <sub>PP</sub> = V <sub>CC</sub>		10	μA
V <sub>IL</sub>	Input Low Voltage		-0.3	0.8	V
V <sub>IH</sub> <sup>(2)</sup>	Input High Voltage		2	V <sub>CC</sub> + 1	V
V <sub>OL</sub>	Output Low Voltage	I <sub>OL</sub> = 2.1mA		0.4	V
V <sub>OH</sub>	Output High Voltage TTL	I <sub>OH</sub> = -1mA	3.6		V
	Output High Voltage CMOS	I <sub>OH</sub> = -100μA	V <sub>CC</sub> - 0.7V		V

Notes: 1. V<sub>CC</sub> must be applied simultaneously with or before V<sub>PP</sub> and removed simultaneously or after V<sub>PP</sub>.  
2. Maximum DC voltage on Output is V<sub>CC</sub> + 0.5V.

**Table 8A. Read Mode AC Characteristics** <sup>(1)</sup>(T<sub>A</sub> = 0 to 70 °C, -40 to 85 °C or -40 to 125 °C; V<sub>CC</sub> = 5V ± 5% or 5V ± 10%; V<sub>PP</sub> = V<sub>CC</sub>)

Symbol	Alt	Parameter	Test Condition	M27C512								Unit
				-45 <sup>(3)</sup>		-60		-70		-80		
				Min	Max	Min	Max	Min	Max	Min	Max	
t <sub>AVQV</sub>	t <sub>ACC</sub>	Address Valid to Output Valid	$\bar{E} = V_{IL}, \bar{G} = V_{IL}$		45		60		70		80	ns
t <sub>ELQV</sub>	t <sub>CE</sub>	Chip Enable Low to Output Valid	$\bar{G} = V_{IL}$		45		60		70		80	ns
t <sub>GLQV</sub>	t <sub>OE</sub>	Output Enable Low to Output Valid	$\bar{E} = V_{IL}$		25		30		35		40	ns
t <sub>EHQZ</sub> <sup>(2)</sup>	t <sub>DF</sub>	Chip Enable High to Output Hi-Z	$\bar{G} = V_{IL}$	0	25	0	25	0	30	0	30	ns
t <sub>GHQZ</sub> <sup>(2)</sup>	t <sub>DF</sub>	Output Enable High to Output Hi-Z	$\bar{E} = V_{IL}$	0	25	0	25	0	30	0	30	ns
t <sub>AXQX</sub>	t <sub>OH</sub>	Address Transition to Output Transition	$\bar{E} = V_{IL}, \bar{G} = V_{IL}$	0		0		0		0		ns

Notes: 1. V<sub>CC</sub> must be applied simultaneously with or before V<sub>PP</sub> and removed simultaneously or after V<sub>PP</sub>.  
2. Sampled only, not 100% tested.  
3. In case of 45ns speed see High Speed AC measurement conditions.

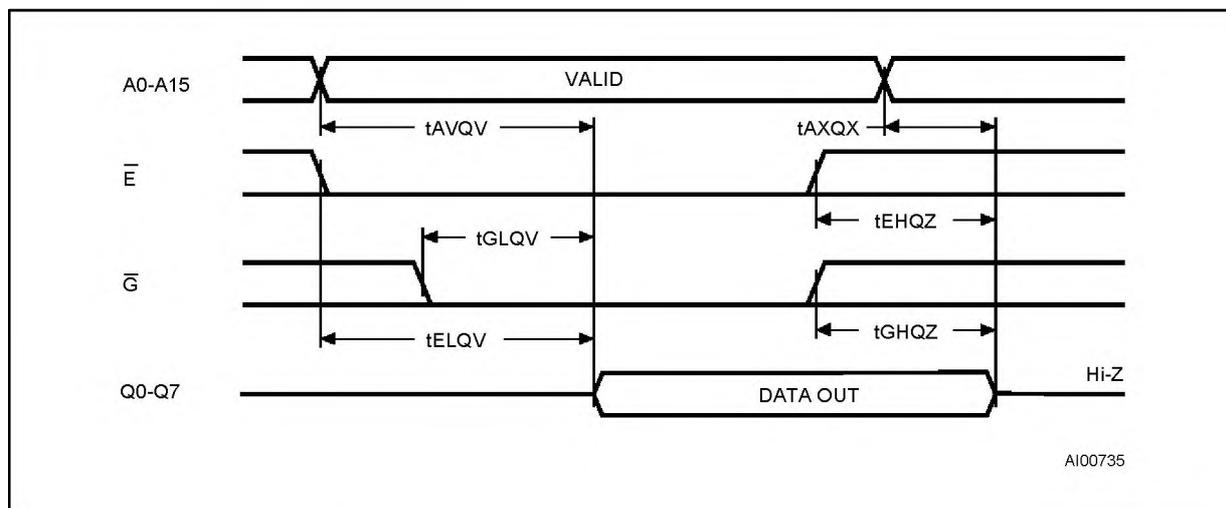
**Table 8B. Read Mode AC Characteristics <sup>(1)</sup>**

( $T_A = 0$  to  $70$  °C,  $-40$  to  $85$  °C or  $-40$  to  $125$  °C;  $V_{CC} = 5V \pm 5\%$  or  $5V \pm 10\%$ ;  $V_{PP} = V_{CC}$ )

Symbol	Alt	Parameter	Test Condition	M27C512								Unit
				-90		-10		-12		-15/-20/-25		
				Min	Max	Min	Max	Min	Max	Min	Max	
$t_{AVQV}$	$t_{ACC}$	Address Valid to Output Valid	$\bar{E} = V_{IL}, \bar{G} = V_{IL}$		90		100		120		150	ns
$t_{ELQV}$	$t_{CE}$	Chip Enable Low to Output Valid	$\bar{G} = V_{IL}$		90		100		120		150	ns
$t_{GLQV}$	$t_{OE}$	Output Enable Low to Output Valid	$\bar{E} = V_{IL}$		40		40		50		60	ns
$t_{EHQZ}^{(2)}$	$t_{DF}$	Chip Enable High to Output Hi-Z	$\bar{G} = V_{IL}$	0	30	0	30	0	40	0	50	ns
$t_{GHQZ}^{(2)}$	$t_{DF}$	Output Enable High to Output Hi-Z	$\bar{E} = V_{IL}$	0	30	0	30	0	40	0	50	ns
$t_{AXQX}$	$t_{OH}$	Address Transition to Output Transition	$\bar{E} = V_{IL}, \bar{G} = V_{IL}$	0		0		0		0		ns

Notes. 1.  $V_{CC}$  must be applied simultaneously with or before  $V_{PP}$  and removed simultaneously or after  $V_{PP}$ .  
 2. Sampled only, not 100% tested.

**Figure 5. Read Mode AC Waveforms**



**Programming**

When delivered (and after each erasure for UV EPROM), all bits of the M27C512 are in the "1" state. Data is introduced by selectively programming "0"s into the desired bit locations. Although only "0"s will be programmed, both "1"s and "0"s can be present in the data word. The only way to change a '0' to a '1' is by die exposure to ultraviolet light (UV EPROM). The M27C512 is in the programming mode when  $V_{PP}$  input is at 12.75V and

$\bar{E}$  is pulsed to  $V_{IL}$ . The data to be programmed is applied to 8 bits in parallel to the data output pins. The levels required for the address and data inputs are TTL.  $V_{CC}$  is specified to be  $6.25V \pm 0.25V$ .

The M27C512 can use PRESTO IIB Programming Algorithm that drastically reduces the programming time (typically less than 6 seconds). Nevertheless to achieve compatibility with all programming equipments, PRESTO Programming Algorithm can be used as well.

**Table 9. Programming Mode DC Characteristics <sup>(1)</sup>**  
 (T<sub>A</sub> = 25 °C; V<sub>CC</sub> = 6.25V ± 0.25V; V<sub>PP</sub> = 12.75V ± 0.25V)

Symbol	Parameter	Test Condition	Min	Max	Unit
I <sub>LI</sub>	Input Leakage Current	V <sub>IL</sub> ≤ V <sub>IN</sub> ≤ V <sub>IH</sub>		±10	μA
I <sub>CC</sub>	Supply Current			50	mA
I <sub>PP</sub>	Program Current	$\bar{E} = V_{IL}$		50	mA
V <sub>IL</sub>	Input Low Voltage		-0.3	0.8	V
V <sub>IH</sub>	Input High Voltage		2	V <sub>CC</sub> + 0.5	V
V <sub>OL</sub>	Output Low Voltage	I <sub>OL</sub> = 2.1mA		0.4	V
V <sub>OH</sub>	Output High Voltage TTL	I <sub>OH</sub> = -1mA	3.6		V
V <sub>ID</sub>	A9 Voltage		11.5	12.5	V

Note: 1. V<sub>CC</sub> must be applied simultaneously with or before V<sub>PP</sub> and removed simultaneously or after V<sub>PP</sub>.

**Table 10. MARGIN MODE AC Characteristics <sup>(1)</sup>**  
 (T<sub>A</sub> = 25 °C; V<sub>CC</sub> = 6.25V ± 0.25V; V<sub>PP</sub> = 12.75V ± 0.25V)

Symbol	Alt	Parameter	Test Condition	Min	Max	Unit
t <sub>A9HVPH</sub>	t <sub>AS9</sub>	VA9 High to V <sub>PP</sub> High		2		μs
t <sub>VPHEL</sub>	t <sub>PS</sub>	V <sub>PP</sub> High to Chip Enable Low		2		μs
t <sub>A10HEH</sub>	t <sub>AS10</sub>	VA10 High to Chip Enable High (Set)		1		μs
t <sub>A10LEH</sub>	t <sub>AS10</sub>	VA10 Low to Chip Enable High (Reset)		1		μs
t <sub>EXA10X</sub>	t <sub>AH10</sub>	Chip Enable Transition to VA10 Transition		1		μs
t <sub>EXVPX</sub>	t <sub>VPH</sub>	Chip Enable Transition to V <sub>PP</sub> Transition		2		μs
t <sub>VPXA9X</sub>	t <sub>AH9</sub>	V <sub>PP</sub> Transition to VA9 Transition		2		μs

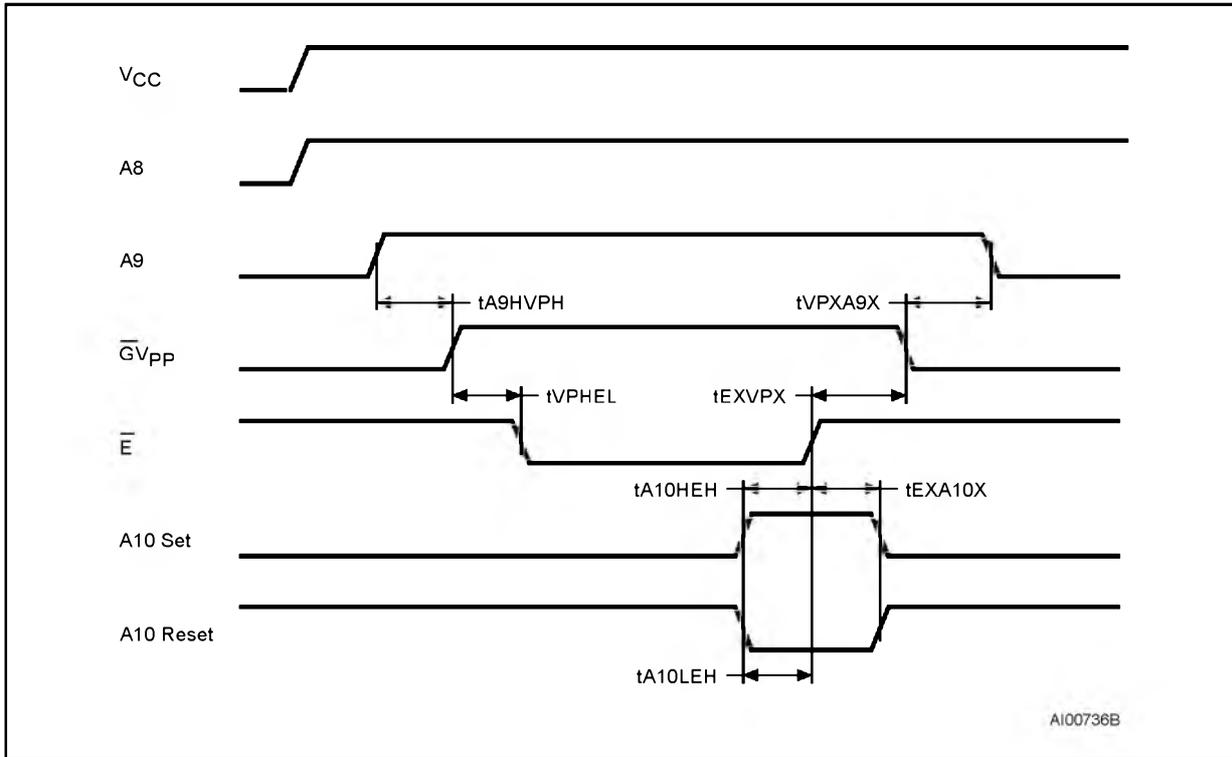
Note: 1. V<sub>CC</sub> must be applied simultaneously with or before V<sub>PP</sub> and removed simultaneously or after V<sub>PP</sub>.

**Table 11. Programming Mode AC Characteristics <sup>(1)</sup>**  
 (T<sub>A</sub> = 25 °C; V<sub>CC</sub> = 6.25V ± 0.25V; V<sub>PP</sub> = 12.75V ± 0.25V)

Symbol	Alt	Parameter	Test Condition	Min	Max	Unit
t <sub>AVEL</sub>	t <sub>AS</sub>	Address Valid to Chip Enable Low		2		μs
t <sub>QVEL</sub>	t <sub>DS</sub>	Input Valid to Chip Enable Low		2		μs
t <sub>VCHL</sub>	t <sub>VCS</sub>	V <sub>CC</sub> High to Chip Enable Low		2		μs
t <sub>VPHEL</sub>	t <sub>OES</sub>	V <sub>PP</sub> High to Chip Enable Low		2		μs
t <sub>VPLVPH</sub>	t <sub>PRT</sub>	V <sub>PP</sub> Rise Time		50		ns
t <sub>ELH</sub>	t <sub>PW</sub>	Chip Enable Program Pulse Width (Initial)		95	105	μs
t <sub>EHQX</sub>	t <sub>DH</sub>	Chip Enable High to Input Transition		2		μs
t <sub>EHVPX</sub>	t <sub>OEH</sub>	Chip Enable High to V <sub>PP</sub> Transition		2		μs
t <sub>VPLEL</sub>	t <sub>VR</sub>	V <sub>PP</sub> Low to Chip Enable Low		2		μs
t <sub>ELQV</sub>	t <sub>DV</sub>	Chip Enable Low to Output Valid			1	μs
t <sub>EHQZ</sub> <sup>(2)</sup>	t <sub>DFP</sub>	Chip Enable High to Output Hi-Z		0	130	ns
t <sub>EHAX</sub>	t <sub>AH</sub>	Chip Enable High to Address Transition		0		ns

Notes: 1. V<sub>CC</sub> must be applied simultaneously with or before V<sub>PP</sub> and removed simultaneously or after V<sub>PP</sub>.  
 2. Sampled only, not 100% tested.

Figure 6. MARGIN MODE AC Waveforms



Note: A8 High level = 5V; A9 High level = 12V.

Figure 7. Programming and Verify Modes AC Waveforms

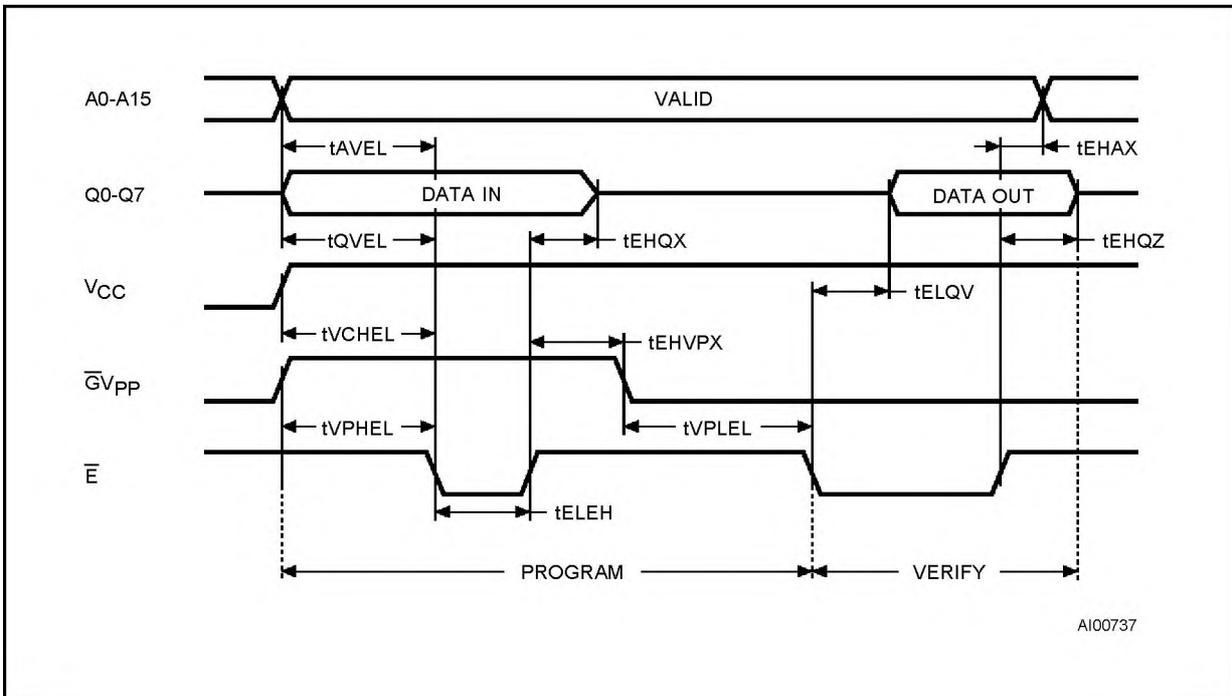
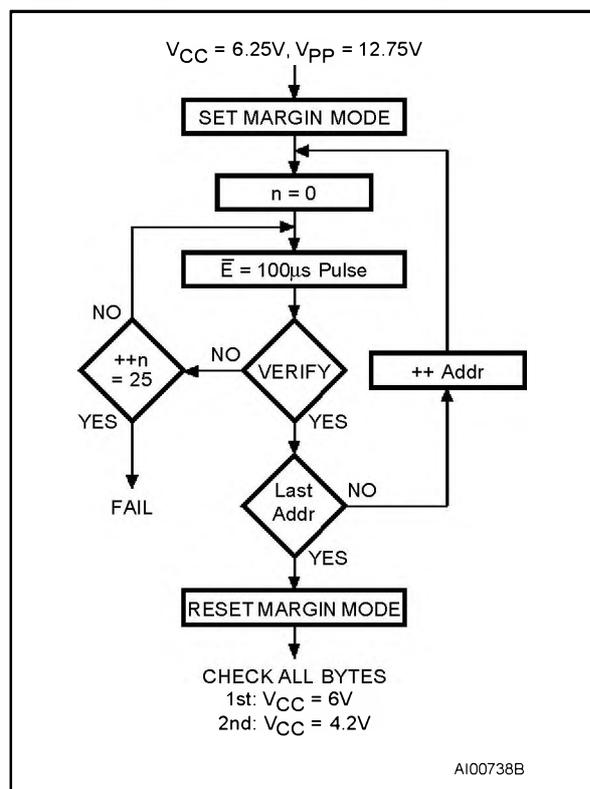


Figure 8. Programming Flowchart



### PRESTO IIB Programming Algorithm

PRESTO IIB Programming Algorithm allows the whole array to be programmed with a guaranteed margin, in a typical time of 6.5 seconds. This can be achieved with SGS-THOMSON M27C512 due to several design innovations described in the M27C512 datasheet to improve programming efficiency and to provide adequate margin for reliability. Before starting the programming the internal MARGIN MODE circuit is set in order to guarantee that each cell is programmed with enough margin. Then a sequence of 100µs program pulses are applied to each byte until a correct verify occurs. No overprogram pulses are applied since the verify in MARGIN MODE provides the necessary margin.

#### Program Inhibit

Programming of multiple M27C512s in parallel with different data is also easily accomplished. Except for  $\bar{E}$ , all like inputs including  $\bar{G}V_{PP}$  of the parallel M27C512 may be common. A TTL low level pulse applied to a M27C512's  $\bar{E}$  input, with  $V_{PP}$  at 12.75V, will program that M27C512. A high level  $\bar{E}$  input inhibits the other M27C512s from being programmed.

#### Program Verify

A verify (read) should be performed on the programmed bits to determine that they were correctly

programmed. The verify is accomplished with  $\bar{G}$  at  $V_{IL}$ . Data should be verified with  $t_{ELQV}$  after the falling edge of  $\bar{E}$ .

#### On-Board Programming

The M27C512 can be directly programmed in the application circuit. See the relevant Application Note AN620.

#### Electronic Signature

The Electronic Signature (ES) mode allows the reading out of a binary code from an EPROM that will identify its manufacturer and type. This mode is intended for use by programming equipment to automatically match the device to be programmed with its corresponding programming algorithm. The ES mode is functional in the  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  ambient temperature range that is required when programming the M27C512. To activate the ES mode, the programming equipment must force 11.5V to 12.5V on address line A9 of the M27C512. Two identifier bytes may then be sequenced from the device outputs by toggling address line A0 from  $V_{IL}$  to  $V_{IH}$ . All other address lines must be held at  $V_{IL}$  during Electronic Signature mode.

Byte 0 ( $A0=V_{IL}$ ) represents the manufacturer code and byte 1 ( $A0=V_{IH}$ ) the device identifier code. For the SGS-THOMSON M27C512, these two identifier bytes are given in Table 4 and can be read-out on outputs Q0 to Q7.

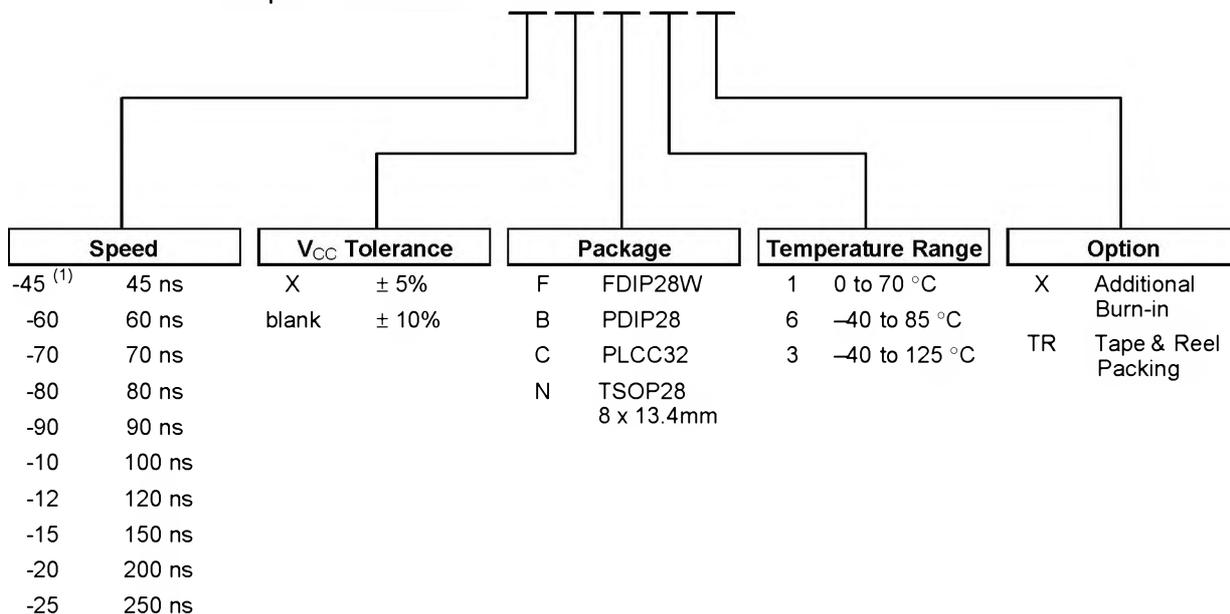
### ERASURE OPERATION (applies for UV EPROM)

The erasure characteristics of the M27C512 is such that erasure begins when the cells are exposed to light with wavelengths shorter than approximately 4000 Å. It should be noted that sunlight and some type of fluorescent lamps have wavelengths in the 3000-4000 Å range.

Research shows that constant exposure to room level fluorescent lighting could erase a typical M27C512 in about 3 years, while it would take approximately 1 week to cause erasure when exposed to direct sunlight. If the M27C512 is to be exposed to these types of lighting conditions for extended periods of time, it is suggested that opaque labels be put over the M27C512 window to prevent unintentional erasure. The recommended erasure procedure for the M27C512 is exposure to short wave ultraviolet light which has wavelength 2537 Å. The integrated dose (i.e. UV intensity x exposure time) for erasure should be a minimum of 15 W-sec/cm<sup>2</sup>. The erasure time with this dosage is approximately 15 to 20 minutes using an ultraviolet lamp with 12000 µW/cm<sup>2</sup> power rating. The M27C512 should be placed within 2.5 cm (1 inch) of the lamp tubes during the erasure. Some lamps have a filter on their tubes which should be removed before erasure.

ORDERING INFORMATION SCHEME

Example: M27C512 -70 X C 1 TR



Note: 1. High Speed, see AC Characteristics section for further information

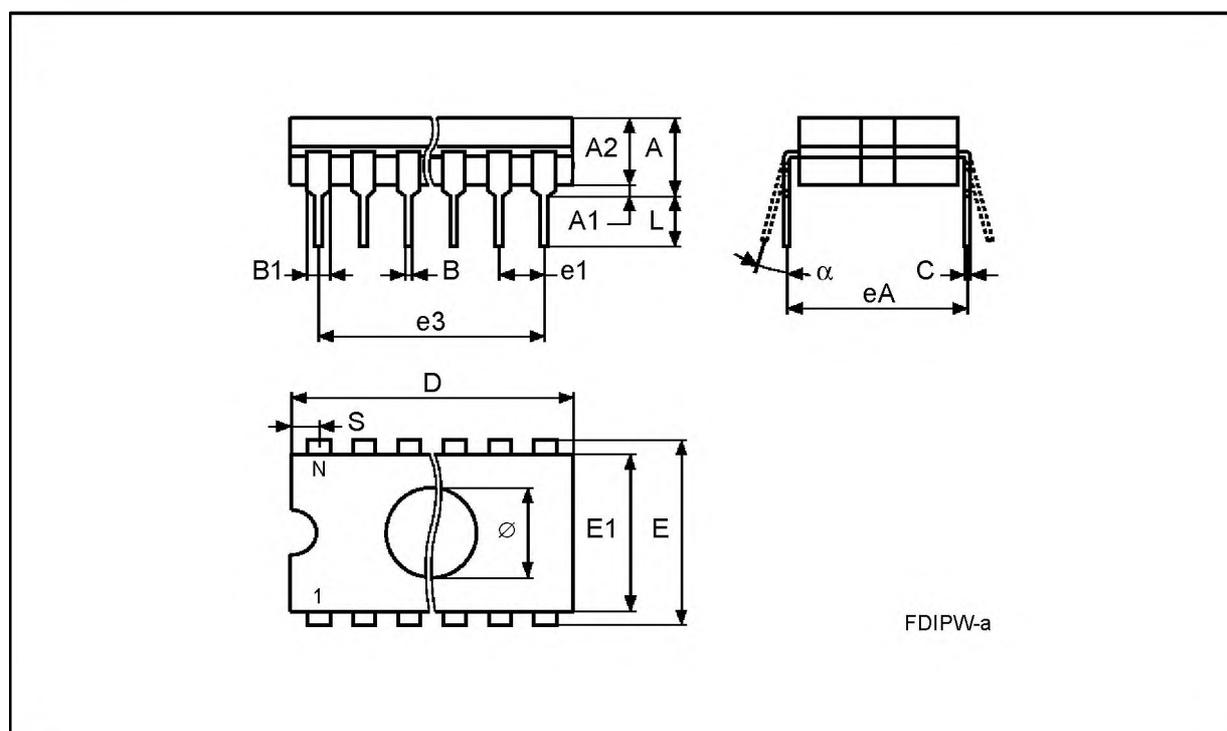
For a list of available options (Speed, V<sub>CC</sub> Tolerance, Package, etc...) refer to the current Memory Shortform catalogue.

For further information on any aspect of this device, please contact the SGS-THOMSON Sales Office nearest to you.

### FDIP28W - 28 pin Ceramic Frit-seal DIP, with window

Symb	mm			inches		
	Typ	Min	Max	Typ	Min	Max
A			5.71			0.225
A1		0.50	1.78		0.020	0.070
A2		3.90	5.08		0.154	0.200
B		0.40	0.55		0.016	0.022
B1		1.17	1.42		0.046	0.056
C		0.22	0.31		0.009	0.012
D			38.10			1.500
E		15.40	15.80		0.606	0.622
E1		13.05	13.36		0.514	0.526
e1	2.54	–	–	0.100	–	–
e3	33.02	–	–	1.300	–	–
eA		16.17	18.32		0.637	0.721
L		3.18	4.10		0.125	0.161
S		1.52	2.49		0.060	0.098
∅	7.11	–	–	0.280	–	–
α		4°	15°		4°	15°
N		28			28	

FDIP28W

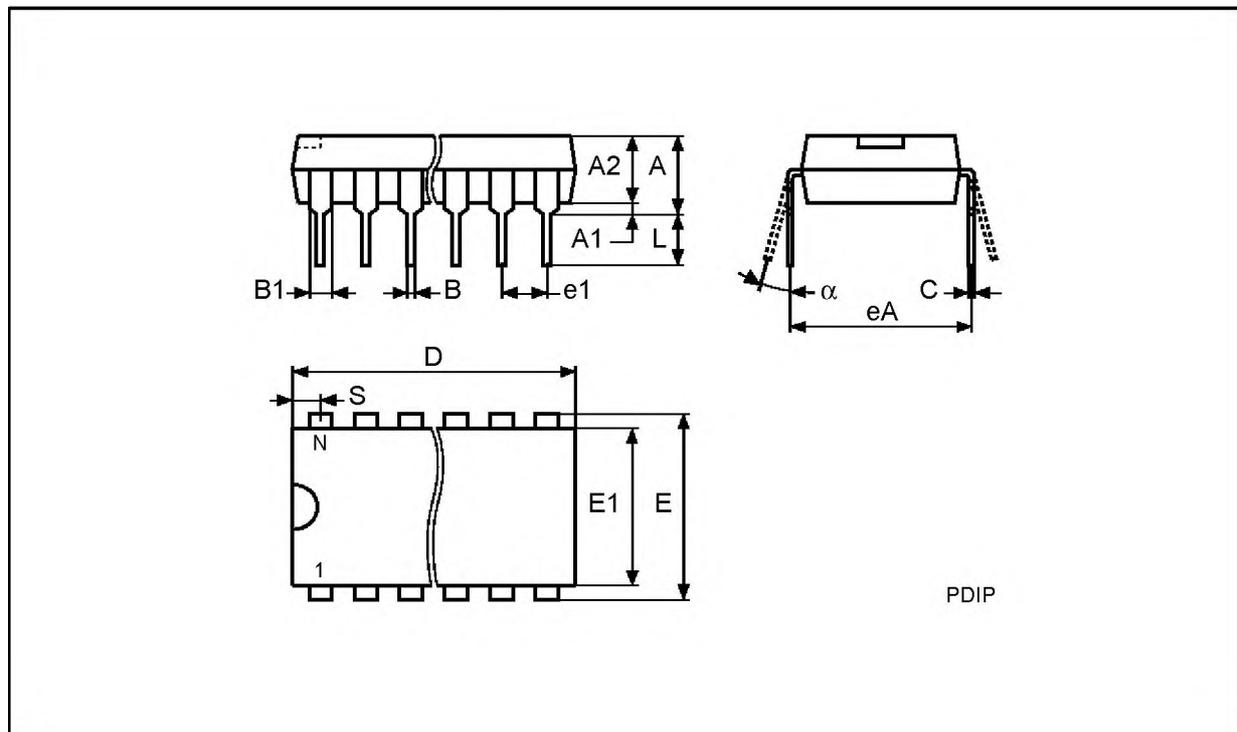


Drawing is not to scale

**PDIP28 - 28 pin Plastic DIP, 600 mils width**

Symb	mm			inches		
	Typ	Min	Max	Typ	Min	Max
A		3.94	5.08		0.155	0.200
A1		0.38	1.78		0.015	0.070
A2		3.56	4.06		0.140	0.160
B		0.38	0.56		0.015	0.021
B1		1.14	1.78		0.045	0.070
C		0.20	0.30		0.008	0.012
D		34.70	37.34		1.366	1.470
E		14.80	16.26		0.583	0.640
E1		12.50	13.97		0.492	0.550
e1	2.54	-	-	0.100	-	-
eA		15.20	17.78		0.598	0.700
L		3.05	3.82		0.120	0.150
S		1.02	2.29		0.040	0.090
$\alpha$		0°	15°		0°	15°
N		28			28	

PDIP28

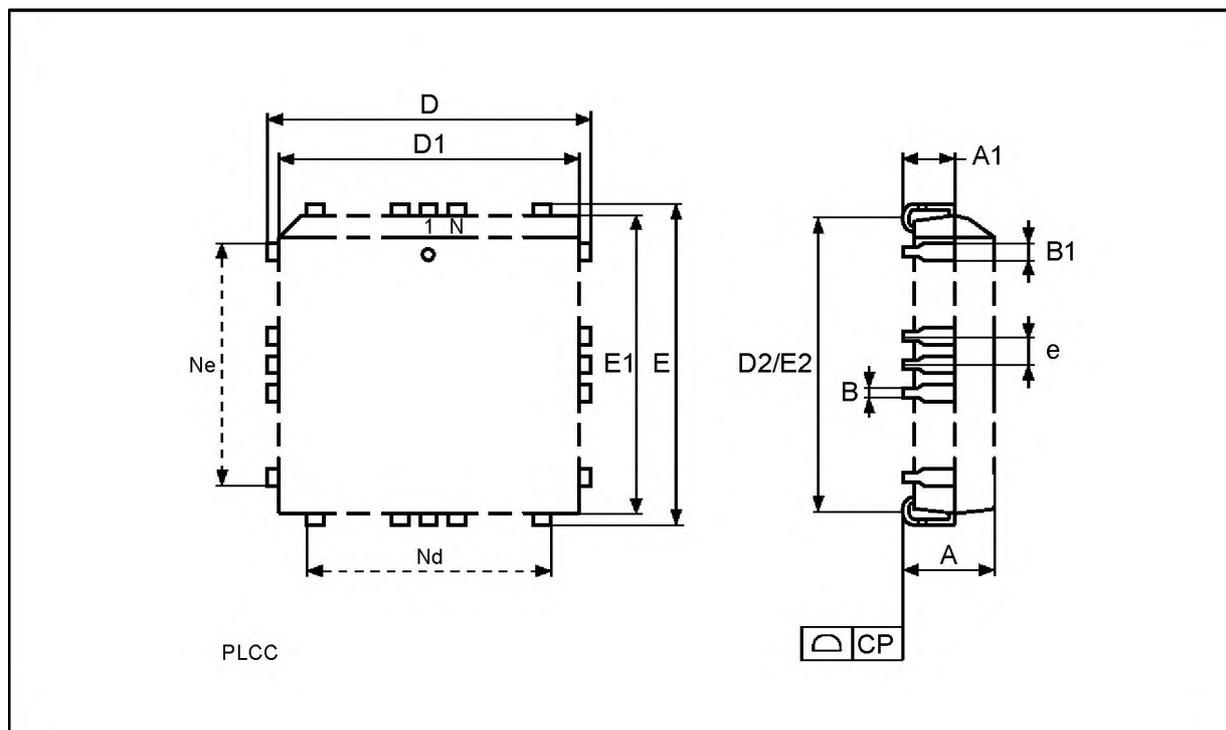


Drawing is not to scale

### PLCC32 - 32 lead Plastic Leaded Chip Carrier, rectangular

Symb	mm			inches			
	Typ	Min	Max	Typ	Min	Max	
A		2.54	3.56		0.100	0.140	
A1		1.52	2.41		0.060	0.095	
B		0.33	0.53		0.013	0.021	
B1		0.66	0.81		0.026	0.032	
D		12.32	12.57		0.485	0.495	
D1		11.35	11.56		0.447	0.455	
D2		9.91	10.92		0.390	0.430	
E		14.86	15.11		0.585	0.595	
E1		13.89	14.10		0.547	0.555	
E2		12.45	13.46		0.490	0.530	
e	1.27	–	–	0.050	–	–	
N		32			32		
Nd		7			7		
Ne		9			9		
CP			0.10			0.004	

PLCC32

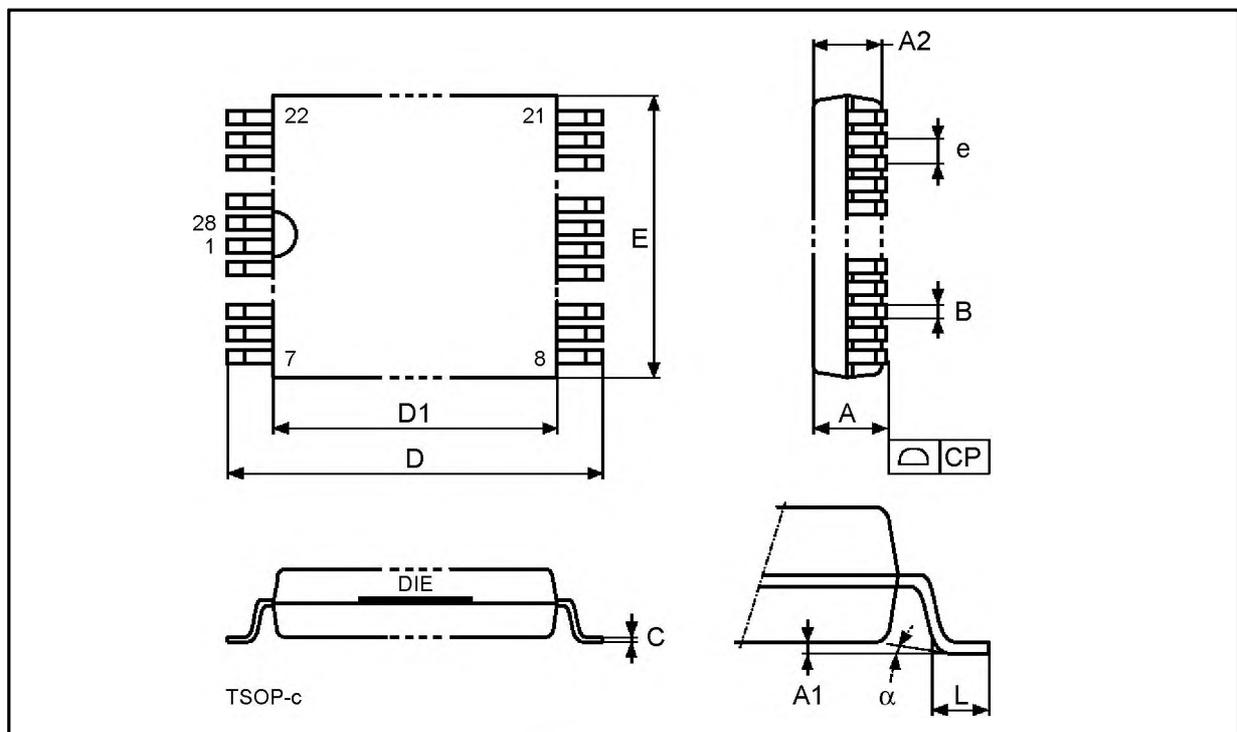


Drawing is not to scale

**TSOP28 - 28 lead Plastic Thin Small Outline, 8 x 13.4mm**

Symb	mm			inches		
	Typ	Min	Max	Typ	Min	Max
A			1.25			0.049
A1			0.20			0.008
A2		0.95	1.15		0.037	0.045
B		0.17	0.27		0.007	0.011
C		0.10	0.21		0.004	0.008
D		13.20	13.60		0.520	0.535
D1		11.70	11.90		0.461	0.469
E		7.90	8.10		0.311	0.319
e	0.55	-	-	0.022	-	-
L		0.50	0.70		0.020	0.028
$\alpha$		0°	5°		0°	5°
N	28			28		
CP			0.10			0.004

TSOP28



Drawing is not to scale

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