

March 2010

SPM<sup>™</sup>

### FPAB20BH60B

# Smart Power Module(SPM®) for Front-End Rectifier

### **General Description**

FPAB20BH60B is an advanced smart power module (SPM®) of PFC(Power Factor Correction) that Fairchild has newly developed and designed mainly targeting mid-power application especially for an air conditioners. It combines optimized circuit protection and drive IC matched to high frequency switching IGBT. System reliability is futher enhanced by the integrated under-voltage lock-out and over-current protection function.

### **Features**

- Low thermal resistance due to Al<sub>2</sub>O<sub>3</sub>-DBC substrate
- 600V-20A Single phase IGBT PWM semi-converter including a drive IC for gate driving and protection
- Typical switching frequency of 20kHz
- · Isolation rating of 2500Vrms/min.

### **Applications**

· Home appliances application like air conditioner

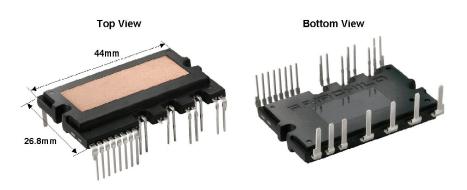


Fig. 1.

### **Integrated Power Functions**

• PFC converter for single-phase AC/DC power conversion (Please refer to Fig. 3)

### Integrated Drive, Protection and System Control Functions

- · For IGBT: Gate drive circuit, Overcurrent circuit protection (OC), Control supply circuit under-voltage (UV) protection
- Fault signaling: Corresponding to a UV fault and OC fault
- Input interface: 3.3/5V CMOS/LSTTL compatible, Schmitt trigger input

### **Pin Configuration**

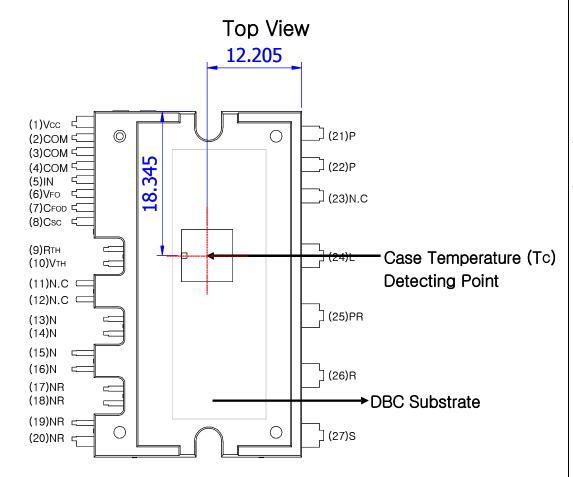


Fig. 2.

 $\textbf{Note}: \ \, \text{For the measurement point of case temperature}(T_C), \, \text{please refer to Fig. 2}.$ 

## **Pin Descriptions**

Pin Number	Pin Name	Pin Description
1	V <sub>CC</sub>	Common Bias Voltage for IC and IGBT Driving
2,3,4	COM	Common Supply Ground
5	IN	Signal Input for IGBT
6	$V_{FO}$	Fault Output
7	C <sub>FOD</sub>	Capacitor for Fault Output Duration Time Selection
8	C <sub>SC</sub>	Capacitor (Low-pass Filter) for Over Current Detection
9	R <sub>(TH)</sub>	NTC Thermistor terminal
10	$V_{(TH)}$	NTC Thermistor terminal
11,12	N.C	No Connection*
13~16	N	IGBT emitter
17~20	N <sub>R</sub>	Negative DC-Link of Rectifier
21,22	Р	Positive Rail of DC–Link
23	N.C	No Connection
24	L	Reactor connection pin
25	P <sub>R</sub>	Positive DC–Link of Rectifier
26	R	AC input for R-phase
27	S	AC input for S-phase

<sup>\* 11</sup>th and 12th pins are cut. Please refer to package outline drawings for more detail

# **Internal Equivalent Circuit and Input/Output Pins**

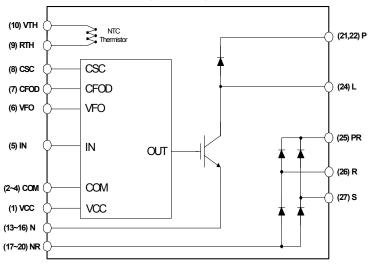


Fig. 3.

# Package Marking & Ordering Information

Device Marking	Device	Package	Reel Size	Tape Width	Quantity
FPAB20BH60B	FPAB20BH60B	SPM27-IC	=	=	10

# **Absolute Maximum Ratings** ( $T_J = 25$ °C, Unless Otherwise Specified) **Converter Part**

Item	Symbol	Condition	Rating	Unit
Input Supply Voltage	V <sub>i</sub>	Applied between R-S	264	$V_{RMS}$
Input Supply Voltage (Surge)	V <sub>i(Surge)</sub>	Applied between R-S	500	V
Output Voltage	V <sub>PN</sub>	Applied between P- N	450	V
Output Voltage (Surge)	V <sub>PN(Surge)</sub>	Applied between P- N	500	V
Collector-emitter Voltage	V <sub>CES</sub>		600	V
Each IGBT Collector Current	I <sub>C</sub>	T <sub>C</sub> = 25°C, T <sub>J</sub> < 150°C	20	Α
Each IGBT Collector Current (peak)	I <sub>CP</sub>	T <sub>C</sub> = 25°C, T <sub>J</sub> < 150°C Under 1ms pulse width	40	Α
Collector Dissipation	P <sub>C</sub>	T <sub>C</sub> = 25°C per One IGBT	89	W
Repititive Peak Reverse Voltage	$V_{RRM}$		600	V
Peak Forward Surge Current	I <sub>FSM</sub>	Single half sine-wave	250	Α
Operating Junction Temperature	TJ		-40 ~ 150	°C

### **Control Part**

Item	Symbol	Condition	Rating	Unit
Control Supply Voltage	V <sub>CC</sub>	Applied between V <sub>CC</sub> - COM	20	V
Input Signal Voltage	V <sub>IN</sub>	Applied between IN - COM	-0.3~V <sub>CC</sub> +0.3	V
Fault Output Supply Voltage	$V_{FO}$	Applied between V <sub>FO</sub> - COM	-0.3~V <sub>CC</sub> +0.3	V
Fault Output Current	I <sub>FO</sub>	Sink Current at V <sub>FO</sub> Pin	5	mA
Current Sensing Input Voltage	$V_{SC}$	Applied between C <sub>SC</sub> - COM	-0.3~V <sub>CC</sub> +0.3	V

# **Total System**

Item	Symbol	Condition	Rating	Unit
Storage Temperature	T <sub>STG</sub>		-40 ~ 125	°C
Isolation Voltage	V <sub>ISO</sub>	60Hz, Sinusoidal, AC 1 minute, Connection Pins to DBC	2500	V <sub>rms</sub>

### **Thermal Resistance**

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Junction to Case Thermal	$R_{\theta(j-c)Q}$	IGBT	-	-	1.4	°C/W
Resistance	$R_{\theta(j-c)F}$	FRD	-	-	1.4	°C/W
	$R_{\theta(j-c)R}$	Rectifier	-	-	2.1	°C/W

### Electrical Characteristics (T<sub>J</sub> = 25°C, Unless Otherwise Specified)

### **Converter Part**

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
IGBT saturation voltage	V <sub>CE(sat)</sub>	V <sub>CC</sub> =15V, V <sub>IN</sub> = 5V; I <sub>C</sub> =20A	-	2.3	3.0	V
FRD forward voltage	V <sub>FF</sub>	I <sub>F</sub> = 20A	-	1.8	2.5	V
Rectifier forward voltage	$V_{FR}$	I <sub>F</sub> = 20A	-	1.2	1.5	V
Switching Times	t <sub>ON</sub>	V <sub>PN</sub> = 400V, V <sub>CC</sub> = 15V, I <sub>C</sub> =20A	-	450	-	ns
	t <sub>C(ON)</sub>	V <sub>IN</sub> = 0V ↔ 5V, Inductive Load	-	200	-	ns
	t <sub>OFF</sub>	(Note 1)	-	350	-	ns
	t <sub>C(OFF)</sub>		-	80	-	ns
	t <sub>rr</sub>		-	70	-	ns
	I <sub>rr</sub>		-	6	-	Α
Collector - emitter Leakage Current	I <sub>CES</sub>	V <sub>CE</sub> = V <sub>CES</sub>	-	-	250	μА

### **Electrical Characteristics**

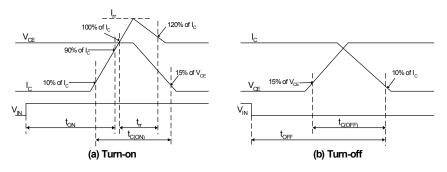


Fig. 4. Switching Time Definition

### **Control Part**

Item	Symbol	С	ondition	Min.	Тур.	Max.	Unit
Quiescent V <sub>CC</sub> Supply Current	I <sub>QCCL</sub>	V <sub>CC</sub> = 15V, IN = 0V	V <sub>CC</sub> - COM	-	-	26	mA
Fault Output Voltage	$V_{FOH}$	V <sub>SC</sub> = 0V, V <sub>FO</sub> Circui	t: 4.7kΩ to 5V Pull-up	4.5	-	-	V
	V <sub>FOL</sub>	V <sub>SC</sub> = 1V, V <sub>FO</sub> Circui	t: 4.7kΩ to 5V Pull-up	-	-	0.8	V
Over Current Trip Level	V <sub>SC(ref)</sub>	V <sub>CC</sub> = 15V		0.45	0.5	0.55	V
Supply Circuit Under-	UV <sub>CCD</sub>	Detection Level		10.7	11.9	13.0	V
Voltage Protection	UV <sub>CCR</sub>	Reset Level		11.2	12.4	13.2	V
Fault-out Pulse Width	t <sub>FOD</sub>	C <sub>FOD</sub> = 33nF (Note 2	2)	1.4	1.8	2.0	ms
ON Threshold Voltage	V <sub>IN(ON)</sub>	Applied between IN - COM		2.8	-	-	V
OFF Threshold Voltage	V <sub>IN(OFF)</sub>			-	-	0.8	V
Resistance of Thermistor	R <sub>TH</sub>	@ T <sub>TH</sub> = 25°C (Note3, Fig. 9)		-	47.0	-	kΩ
		@ T <sub>TH</sub> = 100°C (Not	e3, Fig. 9)	-	2.9	-	kΩ

Note 2. The fault-out pulse width  $t_{FOD}$  depends on the capacitance value of  $C_{FOD}$  according to the following approximate equation :  $C_{FOD} = 18.3 \times 10^{-6} \times t_{FOD}[F]$  3. TTH is the temperature of themister itself. To know case temperature (Tc), please make the experiment considering your application.

Note
1. t<sub>ON</sub> and t<sub>OFF</sub> include the propagation delay time of the internal drive IC. t<sub>C(ON)</sub> and t<sub>C(OFF)</sub> are the switching time of IGBT itself under the given gate driving condition internally. For the detailed information, please see Fig. 4

# **Recommended Operating Condition**

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Input Supply Voltage	Vi	Applied between R-S	187	220	253	V
Output Voltage	$V_{PN}$	Applied between P-N		380	400	V
Control Supply Voltage	V <sub>CC</sub>	Applied between V <sub>CC(L)</sub> - COM	13.5	15	16.5	V
Control supply variation	dV <sub>CC</sub> /dt		-1	-	1	V/μs
PWM Input Frequency	$f_{PWM}$	T <sub>J</sub> ≤ 150°C per IGBT		20		kHz
Allowable Input Current	l <sub>i</sub>	T <sub>C</sub> < 95°C, V <sub>i</sub> =220V, V <sub>PN</sub> =380V			20	Α
(Peak)		V <sub>PWM</sub> =20KHz				

# **Mechanical Characteristics and Ratings**

Itam		condition		Units		
Item		ondition	Min.	Тур.	Max.	Ullits
Mounting Torque	Mounting Screw: - M3	Recommended 0.62N•m	0.51	0.62	0.72	N•m
Device Flatness	Note Fig. 5	Note Fig. 5			+120	μm
Weight			-	15.00	-	g

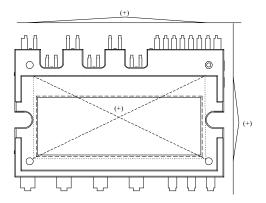
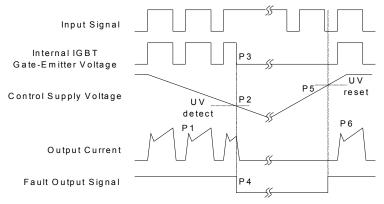


Fig. 5. Flatness Measurement Position

### **Time Charts of SPMs Protective Function**

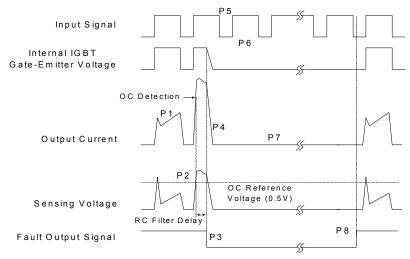


P1: Normal operation - IGBT ON and conducting current

P2 : Under voltage detection P3 : IGBT gate interrupt P4 : Fault signal generation P5 : Under voltage reset

P6: Normal operation - IGBT ON and conducting current

Fig. 6. Under-Voltage Protection



P1 : Normal operation - IGBT ON and conducting current

P2 : Over current detection

P3: IGBT gate interrupt / Fault signal generation

P4: IGBT is slowly turned off

P5 : IGBT OFF signal

P6 : IGBT ON signal - but IGBT cannot be turned on during the fault Output activation

P7: IGBT OFF state

 $\ensuremath{\mathsf{P8}}$  : Fault Output reset and normal operation start

Fig. 7. Over Current Protection

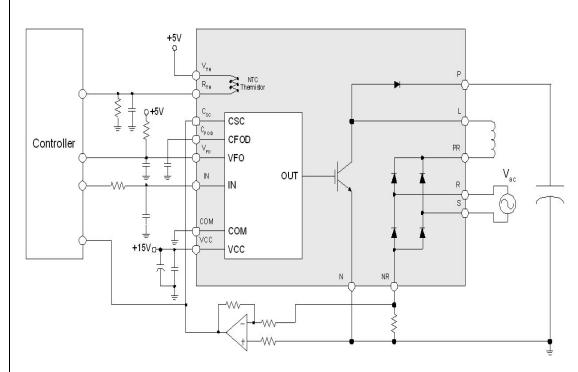


Fig. 8. Application Example

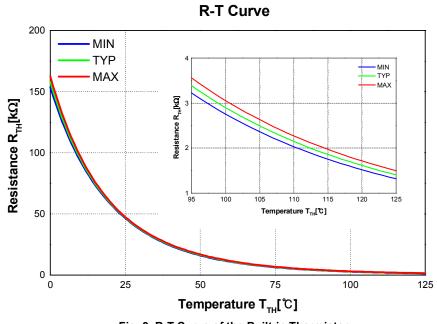
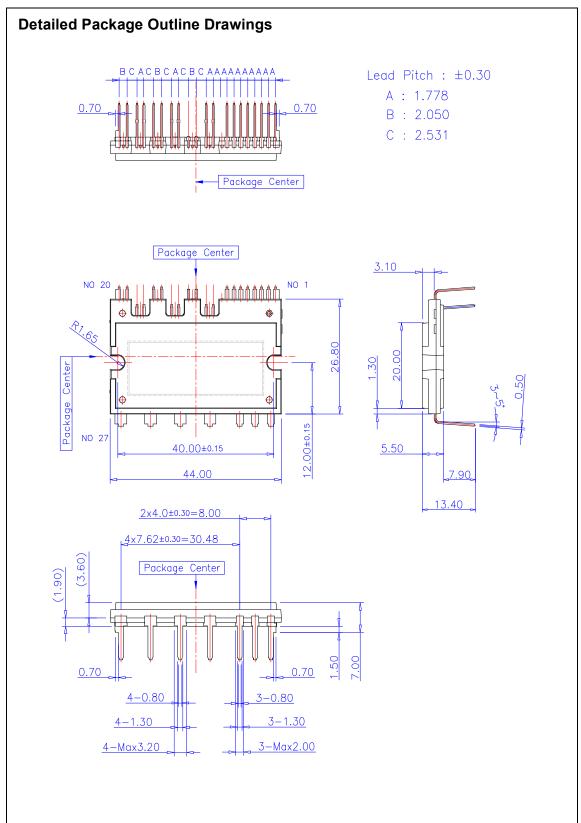
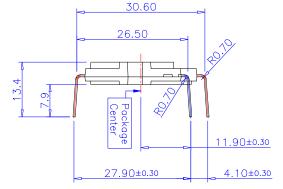


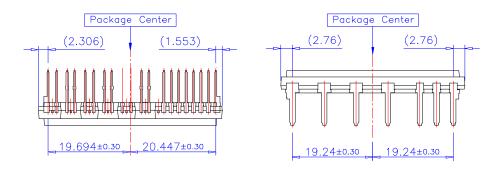
Fig. 9. R-T Curve of the Built-in Thermistor



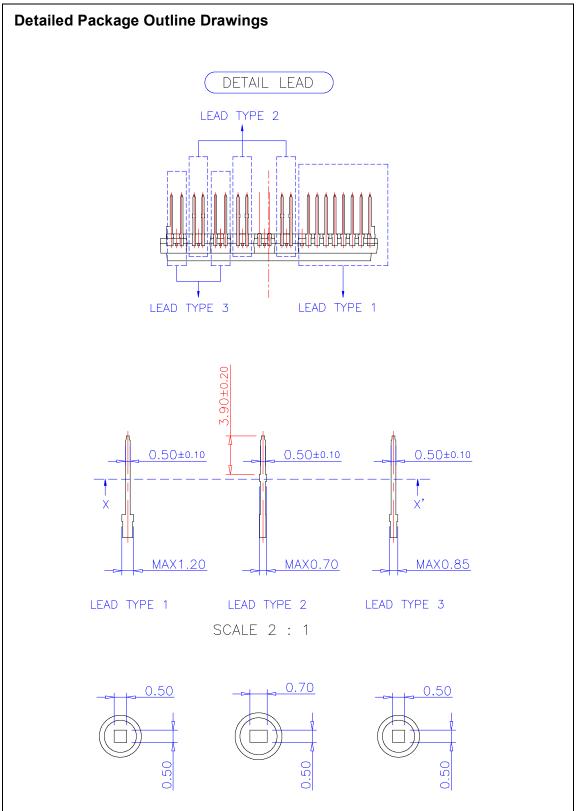
# **Detailed Package Outline Drawings**



Lead Forming Dimension



PKG Center to Lead Distance



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