



DRP

701

SLOS629B-JULY 2010-REVISED JANUARY 2012

Haptic Driver for DC Motors (ERMs) and Linear Vibrators (LRAs) with Ultra-Fast Turn-On

Check for Samples: DRV8601

FEATURES

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- High Current Output: 400 mA
- Wide Supply Voltage (2.5 V to 5.5 V) for Direct Battery Operation
- Low Quiescent Current: 1.7 mA Typical
- Fast Startup Time: 100 µs
- Low Shutdown Current: 10 nA
- Output Short-Circuit Protection
- Thermal Protection
- Enable Pin is 1.8 V Compatible
- Available Package Options
 - 2 mm x 2 mm MicroStar Junior™ BGA Package (ZQV)
 - 3 mm x 3 mm QFN Package (DRB)

APPLICATIONS

- Mobile Phones
- Tablets
- Portable Gaming Consoles
- Portable Navigation Devices
- Appliance Consoles

DESCRIPTION

The DRV8601 is a single-supply haptic driver that is optimized to drive a DC motor (also known as Eccentric Rotating Mass or ERM in haptics terminology) or a linear vibrator (also known as Linear Resonant Actuator or LRA in haptics terminology) using a single-ended PWM input signal. With a fast turn-on time of 100 μ s, the DRV8601 is an excellent haptic driver for use in mobile phones and other portable electronic devices.

The DRV8601 drives up to 400 mA from a 3.3 V supply. Near rail-to-rail output swing under load ensures sufficient voltage drive for most DC motors. Differential output drive allows the polarity of the voltage across the output to be reversed quickly, thereby enabling motor speed control in both clockwise and counter-clockwise directions, allowing quick motor stopping. A wide input voltage range allows precise speed control of both DC motors and linear vibrators.

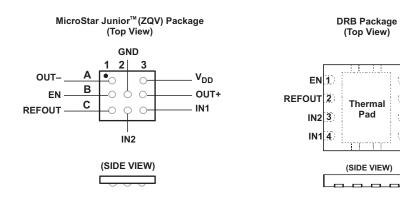
With a typical quiescent current of 1.7 mA and a shutdown current of 10 nA, the DRV8601 is ideal for portable applications. The DRV8601 has thermal and output short-circuit protection to prevent the device from being damaged during fault conditions.

8 OUT-

7 GND

6 VDD

5 OUT+



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet. MicroStar Junior is a trademark of Texas Instruments.

DRV8601

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TEXAS INSTRUMENTS

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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

	Pin Functions										
	PIN		INPUT/OUTPUT/	DESCRIPTION							
NAME	BALL (ZQV)	PIN (DRB)	POWER (I/O/P)	DESCRIPTION							
IN1	C3	4	I	Input to driver							
IN2	C2	3	I	Input to driver							
OUT+	B3	5	0	Positive output							
OUT-	A1	8	0	Negative output							
REFOUT	C1	2	0	Reference voltage output							
EN	B1	1	I	Chip enable							
VDD	A3	6	Р	Supply voltage							
GND	B2	7	Р	Ground							

ORDERING INFORMATION

	MicroStar Junior™ (ZQV)	QFN Package (DRB)
Device	DRV8601ZQVR ⁽¹⁾⁽²⁾	DRV8601DRB ⁽²⁾
Symbolization	HSMI	8601

The ZQV packages are only available taped and reeled. The suffix R designates taped and reeled parts in quantities of 2500.
 For the most current package and ordering information, see the

(2) For the most current package and ordering information, see the Package Option Addendum at the end of this document or visit the TI website at www.ti.com

THERMAL INFORMATION

	THERMAL METRIC ⁽¹⁾	DRV8	UNITS	
		ZQV (8 BALLS)	DRB (8 PINS)	UNITS
θ_{JA}	Junction-to-ambient thermal resistance	78	52.8	
θ _{JCtop}	Junction-to-case (top) thermal resistance	155	63	
θ_{JB}	Junction-to-board thermal resistance	65	28.4	°C/W
Ψ_{JT}	Junction-to-top characterization parameter	5	2.7	C/VV
Ψ _{JB}	Junction-to-board characterization parameter	50	28.6	
θ_{JCbot}	Junction-to-case (bottom) thermal resistance	n/a	11.4	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

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ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range, $T_A \le 25^{\circ}C$ unless otherwise noted⁽¹⁾

			VALUE / UNIT
VDD	Supply voltage		–0.3 V to 6 V
VI	Input voltage	INx, EN	–0.3 V to V _{DD} + 0.3 V
	Output continu	ous total power dissipation	See Thermal InformationTable
T _A	Operating free	-air temperature range	–40°C to 85°C
TJ	Operating junc	tion temperature range	–40°C to 150°C
T _{stg}	Storage tempe	rature	–65°C to 150°C

(1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

			MIN	ΤΥΡ ΜΑΧ	UNIT
V_{DD}	Supply voltage		2.5	5.5	V
V_{IH}	High-level input voltage	EN	1.15		V
V_{IL}	Low-level input voltage	EN		0.5	V
T _A	Operating free-air tempera	Operating free-air temperature			
ZL	Load impedance		6.4		Ω

ELECTRICAL CHARACTERISTICS

 $T_A = 25^{\circ}C$, Gain = 2 V/V, $R_L = 10 \Omega$ (unless otherwise noted)

	PARAMETER	TEST CO	MIN	TYP	MAX	UNIT		
V _{OO}	Output offset voltage (measured differentially)	$V_{\rm I}$ = 0 V, $V_{\rm DD}$ = 2.5 V to 5.5 V			9	mV		
			$V_{DD} = 5.0 \text{ V}, I_0 = 400 \text{ mA}$		-4.55			
V _{OD,N}	Negative differential output voltage (V _{OUT+} -V _{OUT-})	$V_{IN+} = V_{DD}, V_{IN-} = 0 V \text{ or}$ $V_{IN+} = 0 V, V_{IN-} = V_{DD}$	$V_{DD} = 3.3 \text{ V}, I_o = 300 \text{ mA}$		-2.87		V	
			$V_{DD} = 2.5 \text{ V}, I_o = 200 \text{ mA}$		-2.15			
			$V_{DD} = 5.0 \text{ V}, I_o = 400 \text{ mA}$		4.55			
V _{OD,P}	Positive differential output voltage (V _{OUT+} -V _{OUT-})	$V_{IN+} = V_{DD}, V_{IN-} = 0 V \text{ or}$ $V_{IN+} = 0 V, V_{IN-} = V_{DD}$			2.87		V	
	(*001+*001-)		$V_{DD} = 2.5 \text{ V}, I_o = 200 \text{ mA}$		2.15			
I _{IH}	High-level EN input current	$V_{DD} = 5.5 \text{ V}, \text{ V}_{I} = 5.8 \text{ V}$				1.2	μA	
$ I_{1L} $	Low-level EN input current	$V_{DD} = 5.5 \text{ V}, \text{ V}_{I} = -0.3 \text{ V}$			1.2	μA		
I _{DD(Q)}	Supply current	V_{DD} = 2.5 V to 5.5 V, No load,		1.7	2	mA		
I _{DD(SD)}	Supply current in shutdown mode	$EN=V_{IL}$, V_{DD} = 2.5 V to 5.5 V	/, No load		0.01	0.9	μA	

OPERATING CHARACTERISTICS

 $T_A = 25^{\circ}C$, Gain = 2 V/V, $R_L = 10 \Omega$ (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
ZI	Input impedance			2		MΩ
ZO	Output impedance	Shutdown mode (EN = V_{IL})	>10			kΩ



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TYPICAL CHARACTERISTICS

Pseudo-Differential Feedback with Internal Reference, ZQV Package, V_{DD} = 3.3 V, R_I = 100 k Ω , R_F = 100 k Ω , C_R = 0.001 μ F, C_F = None, T_A = 25°C, unless otherwise specified.

Table of Graphs

		FIGURE
Output voltage (High)	vs Load current	1
Output voltage (Low)	vs Load current	2
Output voltage	vs Input voltage, $R_L = 10 \ \Omega$	3
Output voltage	vs Input voltage, $R_L = 20 \ \Omega$	4
Supply current	vs Supply voltage	5
Shutdown supply current	vs Supply voltage	6
Power dissipation	vs Supply voltage	7
Slew rate	vs Supply voltage	8
Output transition	vs Time	9, 10
Startup	vs Time	11
Shutdown	vs Time	12



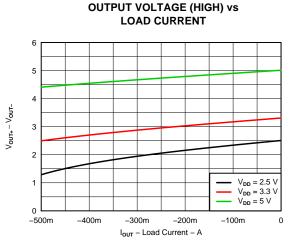
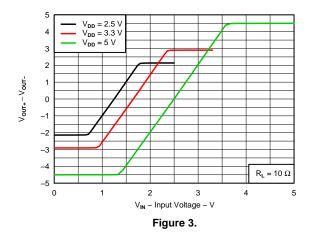
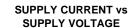
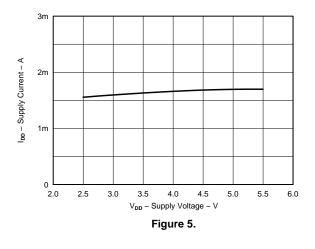


Figure 1.

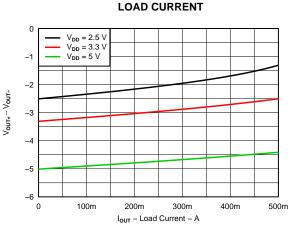








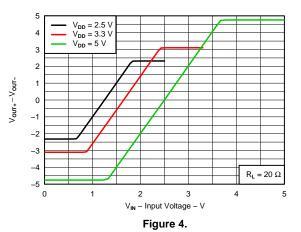




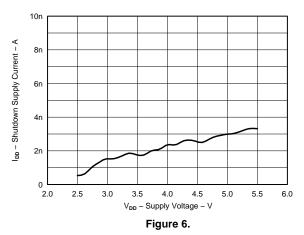
OUTPUT VOLTAGE (LOW) vs

Figure 2.

OUTPUT VOLTAGE vs INPUT VOLTAGE

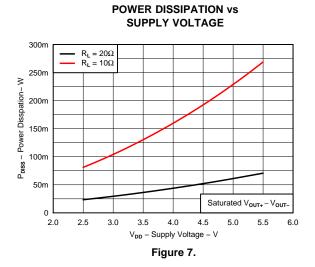


SHUTDOWN SUPPLY CURRENT vs SUPPLY VOLTAGE

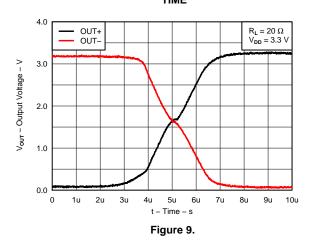




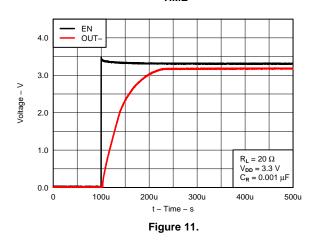
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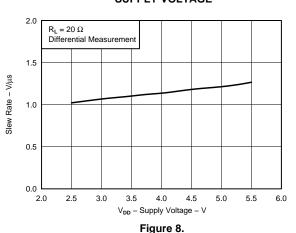




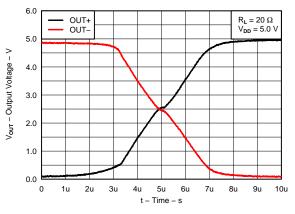




SLEW RATE vs SUPPLY VOLTAGE

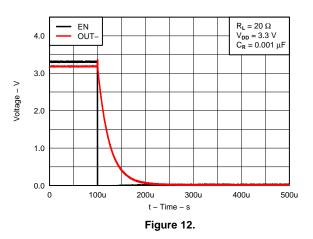


OUTPUT TRANSITION vs TIME





SHUTDOWN vs TIME



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APPLICATION INFORMATION

DRIVING DC MOTORS USING THE DRV8601

The DRV8601 is designed to drive a DC motor (also known as Eccentric Rotating Mass or ERM in haptics terminology) in both clockwise and counter-clockwise directions, as well as to stop the motor quickly. This is made possible because the outputs are fully differential and capable of sourcing and sinking current. This feature helps eliminate long vibration tails which are undesirable in haptic feedback systems.

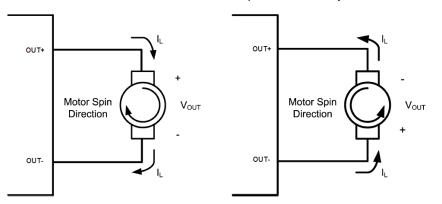


Figure 13. Reversal of Direction of Motor Spin Using DRV8601

Another common approach to driving DC motors is the concept of overdrive voltage. To overcome the inertia of the motor's mass, they are often *overdriven* for a short amount of time before returning to the motor's rated voltage to sustain the motor's rotation. The DRV8601 can overdrive a motor up to the VDD voltage. Overdrive is also used to stop (or brake) a motor quickly. The DRV8601 can brake up to a voltage of -VDD. Please reference the motor's datasheet for safe and reliable overdrive voltage and duration.

The DRV8601 can accept a single-ended PWM source or single-ended DC control voltage and perform single-ended to differential conversion. A PWM signal is typically generated using software, and many different advanced haptic sensations can be produced by inputting different types of PWM signals into the DRV8601.

DRIVING LINEAR VIBRATORS USING THE DRV8601

Linear vibrators (also known as Linear Resonant Actuators or LRA in haptics terminology) vibrate only at their resonant frequency. Usually, linear vibrators have a high-Q frequency response due to which there is a rapid drop in vibration performance at offsets of 3-5 Hz from the resonant frequency. Therefore, while driving a linear vibrator with the DRV8601, ensure that the commutation of the input PWM signal is within the prescribed frequency range for the chosen linear vibrator. Vary the duty cycle of the PWM signal symmetrically above and below 50% to vary the strength of the vibration. As in the case of DC motors, the PWM signal is typically generated using software, and many different advanced haptic sensations can be produced by applying different PWM signals into the DRV8601.

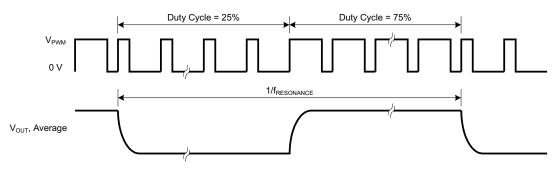


Figure 14. LRA Example for 1/2 Full-Scale Drive

PSEUDO-DIFFERENTIAL FEEDBACK WITH INTERNAL REFERENCE

In the pseudo-differential feedback configuration (Figure 15), feedback is taken from only one of the output pins, thereby reducing the number of external components required for the solution. The DRV8601 has an internal reference voltage generator which keeps the REFOUT voltage at VDD/2. The internal reference voltage can be used if and only if the PWM voltage is the same as the supply voltage of the DRV8601 (i.e., if $V_{PWM} = VDD$, as assumed in this section).

Having V_{PWM} = VDD ensures that there is no voltage signal applied to the motor at a PWM duty cycle of 50%. This is a convenient way of temporarily stopping the motor without powering off the DRV8601. Also, this configuration ensures that the direction of rotation of the motor changes when crossing a PWM duty cycle of 50% in both directions. For example, if an ERM motor rotates in the clockwise direction at 20% duty cycle, it will rotate in the counter-clockwise direction at 80% duty cycle at nearly the same speed.

Mathematically, the output voltage is given by Equation 1 (where s is the Laplace Transform variable and V_{IN} is the single-ended input voltage):

$$V_{O,DIFF} = 2 \times \left(V_{IN} - \frac{Vdd}{2} \right) \times \frac{R_F}{R_I} \times \frac{1}{1 + sR_FC_F}$$
(1)

 R_F is normally set equal to R_I ($R_F = R_I$) so that an overdrive voltage of VDD is achieved when the PWM duty cycle is set to 100%. The optional feedback capacitor C_F forms a low-pass filter together with the feedback resistor R_F , and therefore, the output differential voltage is a function of the average value of the input PWM signal. When driving a motor, design the cutoff frequency of the low-pass filter to be sufficiently *lower than* the PWM frequency in order to eliminate the PWM frequency and its harmonics from entering the motor. This is desirable when driving motors which do not sufficiently reject the PWM frequency by themselves. When driving a linear vibrator in this configuration, if the feedback capacitor C_F is used, care must be taken to make sure that the low-pass cutoff frequency is *higher than* the resonant frequency of the linear vibrator.

When driving motors which can sufficiently reject the PWM frequency by themselves, the feedback capacitor may be eliminated. For this example, the output voltage is given by:

$$V_{O,DIFF} = 2 \times \left(V_{IN} - \frac{Vdd}{2} \right) \times \frac{R_F}{R_I}$$
(2)

where the only difference from Equation 1 is that the filtering action of the capacitor is not present.

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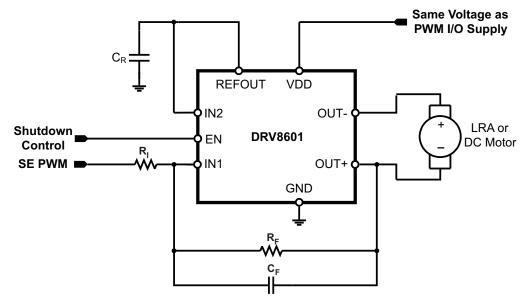


Figure 15. Pseudo-Differential Feedback with Internal Reference

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PSEUDO-DIFFERENTIAL FEEDBACK WITH LEVEL-SHIFTER

This configuration is desirable when a regulated supply voltage for the DRV8601 (VDD) is available, but that voltage is different than the PWM input voltage (V_{PWM}). A single NPN transistor can be used as a low-cost level shifting solution. This ensures that $V_{IN} = VDD$ even when $V_{PWM} \neq VDD$. A regulated supply for the DRV8601 is still recommended in this scenario. If the supply voltage varies, the PWM level shifter output will follow, and this will, in turn, cause a change in vibration strength. However, if the variance is acceptable, the DRV8601 will still operate properly when connected directly to a battery, for example. A 50% duty cycle will still translate to zero vibration strength across the life cycle of the battery. R_F is normally set equal to R_I ($R_F = R_I$) so that an overdrive voltage of VDD is achieved when the PWM duty cycle is set to 100%.

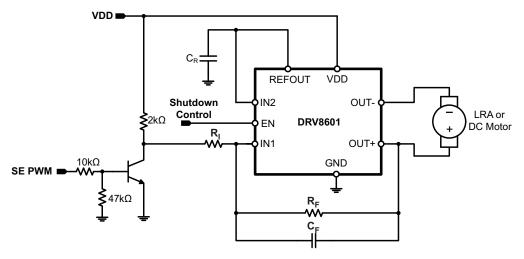


Figure 16. Pseudo-Differential Feedback with Level-Shifter

DIFFERENTIAL FEEDBACK WITH EXTERNAL REFERENCE

This configuration is useful for connecting the DRV8601 to an unregulated power supply, most commonly a battery. The gain can then be independently set so that the required motor overdrive voltage can be achieved even when V_{PWM} < VDD. This is often the case when V_{PWM} = 1.8 V, and the desired overdrive voltage is 3.0 V or above. Note that VDD must be greater than or equal to the desired overdrive voltage. A resistor divider can be used to create a $V_{PWM}/2$ reference for the DRV8601. If the shutdown control voltage is driven by a GPIO in the same supply domain as V_{PWM} , it can be used to supply the resistor divider as in Figure 17 so that no current is drawn by the divider in shutdown.

In this configuration, feedback is taken from both output pins. The output voltage is given by Equation 3 (where s is the Laplace Transform variable and V_{IN} is the single-ended input voltage):

$$V_{O,DIFF} = \left(V_{IN} - \frac{V_{PWM}}{2}\right) \times \frac{R_F}{R_I} \times \frac{1}{1 + sR_FC_F}$$
(3)

Note that this differs from Equation 1 for the pseudo-differential configuration by a factor of 2 because of differential feedback. The optional feedback capacitor C_F forms a low-pass filter together with the feedback resistor R_F , and therefore, the output differential voltage is a function of the average value of the input PWM signal V_{IN} . When driving a motor, design the cutoff frequency of the low-pass filter to be sufficiently *lower than* the PWM frequency in order to eliminate the PWM frequency and its harmonics from entering the motor. This is desirable when driving motors which do not sufficiently reject the PWM frequency by themselves. When driving a linear vibrator in this configuration, if the feedback capacitor C_F is used, care must be taken to make sure that the low-pass cutoff frequency is *higher than* the resonant frequency of the linear vibrator.

(4)

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When driving motors which can sufficiently reject the PWM frequency by themselves, the feedback capacitor may be eliminated. For this example, the output voltage is given by:

$$V_{\text{O,DIFF}} = \left(V_{\text{IN}} \ - \ \frac{V_{\text{PWM}}}{2}\right) \times \ \frac{R_{\text{F}}}{R_{\text{I}}}$$

where the only difference from Equation 3 is that the filtering action of the capacitor is not present.

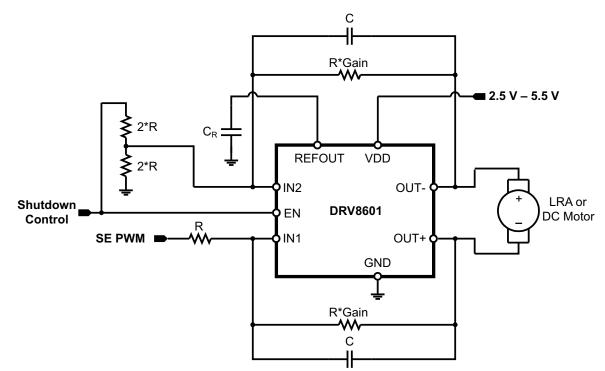


Figure 17. Differential Feedback with External Reference

SELECTING COMPONENTS

Resistors R_I and R_F

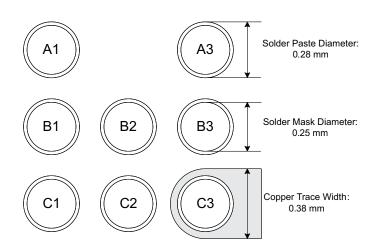
Choose R_F and R_I in the range 20 k Ω – 100 k Ω for stable operation.

Capacitor C_R

This capacitor filters any noise on the reference voltage generated by the DRV8601 on the REFOUT pin, thereby increasing noise immunity. However, a high value of capacitance results in a large turn-on time. A typical value of 1 nF is recommended for a fast turn-on time. All capacitors should be X5R dielectric or better.



ZQV LAND PATTERN





REVISION HISTORY

Note: Page numbers of current version may differ from previous versions.

Cł	nanges from Original (July 2010) to Revision A	Page
•	Added DRB package	1
•	Changed the Application Infomation section for clarity	7
•	Added polarity to motor in application diagrams, Figure 15, Figure 16, Figure 17.	8
•	Added ZQV Land Pattern	11

Changes from Revision A (May 2011) to Revision B

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Page



PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Peak Temp ⁽³⁾	Samples (Requires Login)
DRV8601DRBR	ACTIVE	SON	DRB	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	
DRV8601DRBT	ACTIVE	SON	DRB	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	
DRV8601ZQVR	ACTIVE	BGA MICROSTAR JUNIOR	ZQV	8	2500	Green (RoHS & no Sb/Br)	SNAGCU	Level-2-260C-1 YEAR	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between

the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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PACKAGE MATERIALS INFORMATION

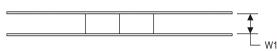
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TAPE AND REEL INFORMATION

REEL DIMENSIONS

Texas Instruments





TAPE AND REEL INFORMATION

TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DRV8601DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
DRV8601DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
DRV8601ZQVR	BGA MI CROSTA R JUNI OR	ZQV	8	2500	330.0	8.4	2.3	2.3	1.4	4.0	8.0	Q1
DRV8601ZQVR	BGA MI CROSTA R JUNI OR	ZQV	8	2500	330.0	8.4	2.3	2.3	1.4	4.0	8.0	Q1

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

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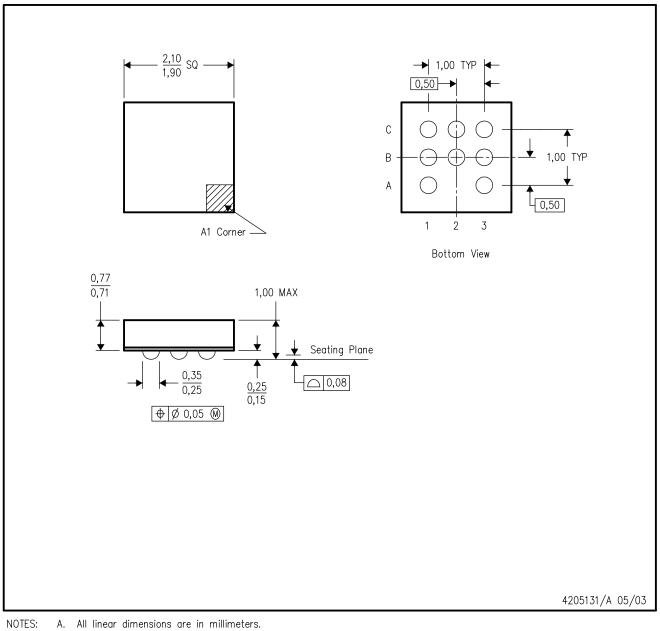


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DRV8601DRBR	SON	DRB	8	3000	367.0	367.0	35.0
DRV8601DRBT	SON	DRB	8	250	210.0	185.0	35.0
DRV8601ZQVR	BGA MICROSTAR JUNIOR	ZQV	8	2500	338.1	338.1	20.6
DRV8601ZQVR	BGA MICROSTAR JUNIOR	ZQV	8	2500	338.1	338.1	20.6

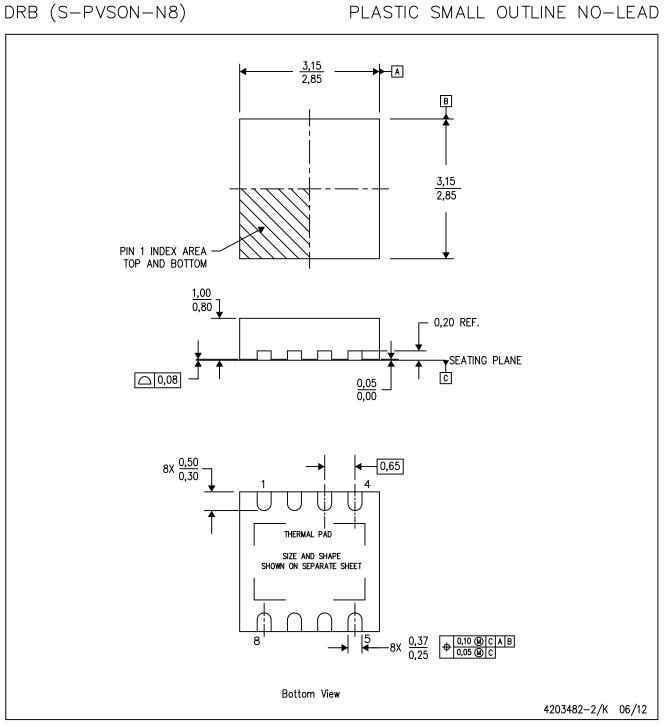
ZQV (S-PBGA-N8)

PLASTIC BALL GRID ARRAY



- B. This drawing is subject to change without notice.
- C. MicroStar Junior configuration
- D. Falls within JEDEC MO-225
- E. This package is lead-free.





NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Small Outline No-Lead (SON) package configuration.
- D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.



THERMAL PAD MECHANICAL DATA

DRB (S-PVSON-N8)

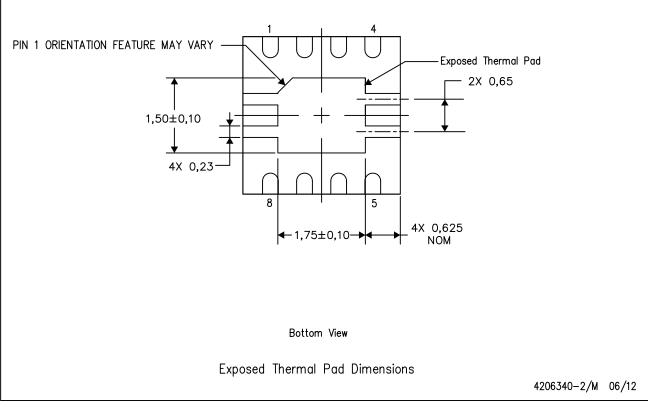
PLASTIC SMALL OUTLINE NO-LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

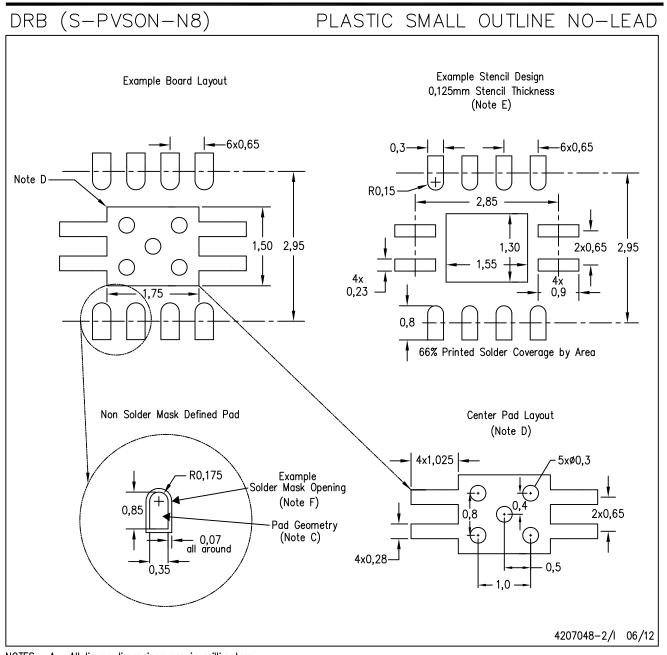
For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.









NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.

D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, QFN Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com.

E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.

F. Customers should contact their board fabrication site for solder mask tolerances.



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