



DRV612

SLOS690B - DECEMBER 2010 - REVISED APRIL 2011

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2-Vrms DirectPath[™] Line Driver With Programmable-Fixed Gain

Check for Samples: DRV612

FEATURES

- DirectPath[™]
 - Eliminates Pops/Clicks
 - Eliminates Output DC-Blocking Capacitors
 - 3-V to 3.6-V Supply Voltage
- Low Noise and THD
 - SNR > 105 dB at –1× Gain
 - Typical Vn < 12 μ Vms 20 Hz–20 kHz at –1× Gain
 - THD+N < 0.003% at 10-k Ω Load and -1× Gain
- 2-Vrms Output Voltage Into 600- Ω Load
- Single-Ended Input and Output
- Programmable Gain Select Reduces
 Component Count
 - 13× Gain Values
- Active Mute With More Than 80 dB Attenuation
- Short Circuit and Thermal Protection
- ±8-kV HBM ESD-Protected Outputs

APPLICATIONS

- PDP / LCD TV
- DVD Players
- Mini/Micro Combo Systems
- Soundcards

DESCRIPTION

The DRV612 is a single-ended, 2-Vrms stereo line driver designed to reduce component count, board space and cost. It is ideal for single-supply electronics where size and cost are critical design parameters.

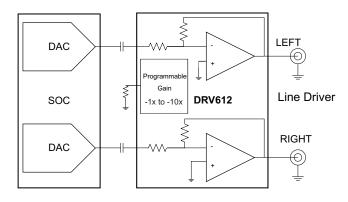
The DRV612 does not require a power supply greater than 3.3 V to generate its $5.6-V_{PP}$ output, nor does it require a split-rail power supply.

Designed using TI's patented DirectPath technology, which integrates a charge pump to generate a negative supply rail that provides a clean, pop-free ground-biased output. The DRV612 is capable of driving 2 Vms into a $600-\Omega$ load. DirectPath technology also allows the removal of the costly output dc-blocking capacitors.

The device has fixed-gain single-ended inputs with a gain-select pin. Using a single resistor on this pin, the designer can choose from 13 internal programmable gain settings to match the line driver with the codec output level. It also reduces the component count and board space.

Line outputs have ±8 kV HBM ESD protection, enabling a simple ESD protection circuit. The DRV612 has built-in active mute control with more that 80 dB attenuation for pop-free mute on/off control.

The DRV612 is available in a 14-pin TSSOP and 16-pin QFN. For a footprint-compatible stereo headphone driver, see TPA6139A2 (SLOS700).



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet. DirectPath is a trademark of Texas Instruments.

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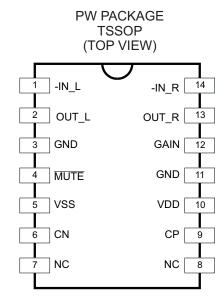
These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

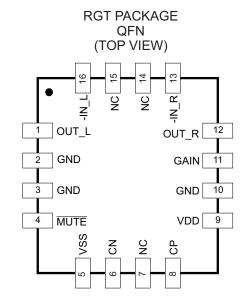
GENERAL INFORMATION

TERMINAL ASSIGNMENT

The DRV612 is available in package:

• 14-pin TSSOP package (PW) or 16-pin QFN package (RGT)





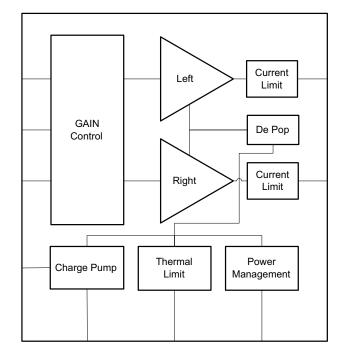
PIN FUNCTIONS

			1 111 1 011	
	PIN		FUNCTION ⁽¹⁾	DESCRIPTION
NAME	PW NO.	RGT NO.		
-IN_L	1	16	I	Negative input, left channel
OUT_L	2	1	0	Output, left channel
GND	3, 11	2, 3, 10	Р	Ground
MUTE	4	4	I	MUTE, active low
VSS	5	5	0	Change Pump negative supply voltage
CN	6	6	I/O	Charge Pump flying capacitor negative connection
NC	7, 8	7. 14, 15		No internal connection
СР	9	8	I/O	Charge Pump flying capacitor positive connection
VDD	10	9	Р	Supply voltage, connect to positive supply
GAIN	12	11	I	Gain set programming pin; connect a resistor to ground. See Table 1 for recommended resistor values
OUT_R	13	12	0	Output, right channel
-IN_R	14	13	I	Negative input, right channel
Thermal Pad	n/a	Thermal Pad	Р	Connect to ground

(1) I = input, O = output, P = power



SYSTEM BLOCK DIAGRAM



ORDERING INFORMATION⁽¹⁾

T _A	PACKAGE	DESCRIPTION
-40°C to 85°C	DRV612PW	14-pin TSSOP
-40 C 10 85 C	DRV612RGT	16-pin QFN

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI Web site at www.ti.com.

THERMAL INFORMATION

	TUERMAL METRIC(1)	DRV612	DRV612	
	CtopJunction-to-case (top) thermal resistance3Junction-to-board thermal resistanceTJunction-to-top characterization parameterBJunction-to-board characterization parameter	RGT (16-Pin)	PW (14-Pin)	UNITS
θ_{JA}	Junction-to-ambient thermal resistance	52	130	
θ _{JCtop}	Junction-to-case (top) thermal resistance	71	49	
θ_{JB}	Junction-to-board thermal resistance	26	63	°C/W
Ψյт	Junction-to-top characterization parameter	3.0	3.6	C/vv
Ψ _{JB}	Junction-to-board characterization parameter	26	62	
θ_{JCbot}	Junction-to-case (bottom) thermal resistance	n/a	n/a	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

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EXAS

ABSOLUTE MAXIMUM RATINGS⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

			VA	LUE	UNIT
			MIN	MAX	
	VDD to GND		-0.3	4	
Voltage range	V _I , Input volta	age	VSS – 0.3	VDD + 0.3	V
	MUTE to GN)	-0.3	VDD + 0.3	
Tanananatuna	Maximum ope	erating junction temperature range, T _J	-40	150	
Temperature	Storage temp	erature	-65	150	- °C
Electrostatic discharge (HBM) QSS		OUT_L, OUT_R		8	
009-105 (JESD22-A1		All other pins		2	kV

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range unless otherwise noted

			МІ	N NO	M MAX	UNIT
VDD	Supply voltage	DC supply voltage	3.	0 3.	3 3.6	V
RL			60	0 10	k	Ω
V _{IL}	Low-level input voltage	MUTE	3	8 4	0 43	%VDD
VIH	High-level input voltage	MUTE	5	76	0 66	%VDD
T _A	Free-air temperature		-	0 2	5 85	°C



ELECTRICAL CHARACTERISTICS

VDD = 3.3V, R_{LD} = 5 k Ω , T_A = 25°C, Charge pump: C_{CP} = 1 μ F, unless otherwise noted.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V _{OS}	Output offset voltage	VDD = 3.3 V, input ac-coupled		0.5	1	mV
PSRR	Power-supply rejection ratio		70	80		dB
V _{OH}	High-level output voltage	VDD = 3.3 V	3.1			V
V _{OL}	Low-level output voltage	VDD = 3.3 V			-3.05	V
Vuvp_on	VDD, undervoltage detection				2.8	V
Vuvp_hysteresis	VDD, undervoltage detection, hysteresis			200		mV
F _{CP}	Charge-pump switching frequency			350		kHz
І _{ІН}	High-level input current, MUTE	$VDD = 3.3 V, V_{IH} = VDD$			1	μA
I _{IL}	Low-level input current, MUTE	VDD = 3.3 V, V _{IL} = 0 V			1	μA
I _(VDD)	Supply current, no load	VDD, $\overline{\text{MUTE}} = 3.3 \text{ V}$		18		mA
	Supply current, MUTED	$VDD = 3.3 V, \overline{MUTE} = GND$		18		mA
T _{SD}	Thermal shutdown			150		°C
	Thermal shutdown hysteresis			15		°C

ELECTRICAL CHARACTERISTICS, LINE DRIVER

VDD = 3.3 V, R_{LOAD} = 10 k Ω , T_A = 25°C, Charge pump: C_{CP} = 1 μ F, 1× gain select (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN TYP MAX	UNIT
Vo	Output voltage, outputs in phase	1% THD+N, f = 1 kHz, 10 -kΩ load	2.2	V _{rms}
THD+N	Total harmonic distortion plus noise	f = 1 kHz, 10-k Ω load, V _O = 2 V _{rms}	0.007%	
SNR	Signal-to-noise ratio	A-weighted, AES17 filter, 2 V _{rms} ref	105	dB
DNR	Dynamic range	A-weighted, AES17 filter, 2 V _{rms} ref	105	dB
Vn	Noise voltage	A-weighted, AES17 filter	12	μV
Zo	Output impedance when muted	MUTE = GND	0.07 1	Ω
	Input-to-output attenuation when muted	1 Vrms, 1-kHz input	80	dB
	Slew rate		4.5	V/µs
G _{BW}	Unity-gain bandwidth		8	MHz
	Crosstalk – Line L-R and R-L	10-kΩ load, $V_0 = 2$ Vrms	-91	dB
l _{limit}	Current limit	VDD = 3.3 V	25	mA

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TRUMENTS www.ti.com

XAS

PROGRAMMABLE GAIN SETTINGS⁽¹⁾⁽²⁾

VDD = 3.3 V, R_{load} = 10 k Ω , T_A = 25°C, Charge pump: C_{CP} = 1 µF, 1× gain select, unless otherwise noted

	PARAMETER	TEST CONDITIONS	MIN TYP	MAX	UNIT
R_Tol	Gain programming resistor tolerance			2%	
ΔA _V	Gain matching	Between left and right channels	0.25		dB
	Gain step tolerance		0.1		dB
	Gain steps	Gain resistor 2% tolerance 249k or higher 82k5 51k1 34k8 27k4 20k5 15k4 11k5 9k09 7k50 6k19 5k11 4k22	-2 -1 -1.5 -2.3 -2.5 -3 -3.5 -3 -3.5 -5 -5.6 -5.6 -6.4 -8.3 -10		V/V
	Input impedance	Gain resistor 2% tolerance 249k or higher 82k5 51k1 34k8 27k4 20k5 15k4 11k5 9k09 7k50 6k19 5k11 4k22	37 55 44 33 31 28 24 22 18 17 15 12		kΩ

If the GAIN pin is left floating, an internal pullup sets the gain to -2×.
 Gain setting is latched during power up.



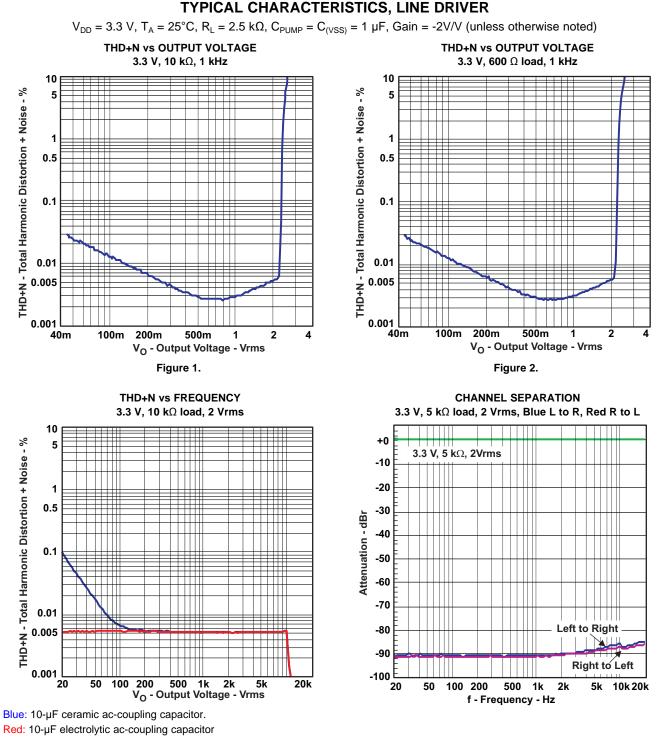
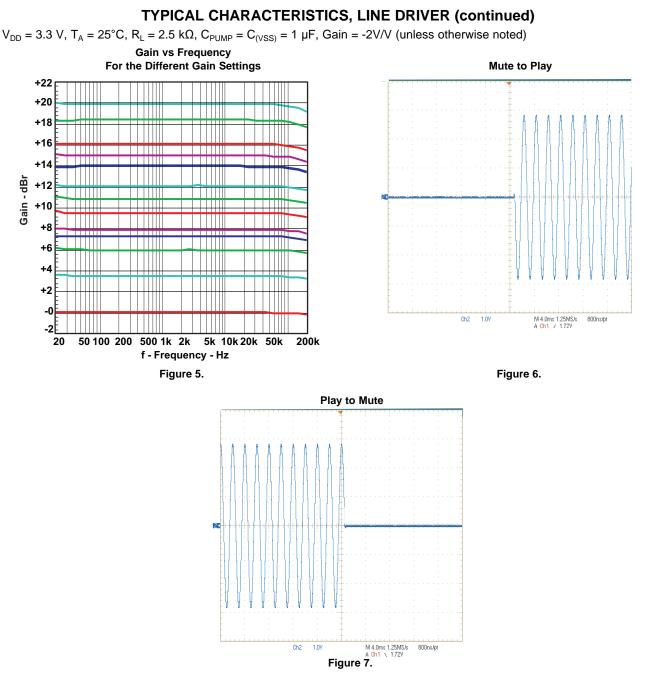




Figure 4.

DRV612



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APPLICATION INFORMATION

LINE DRIVER AMPLIFIERS

Single-supply line-driver amplifiers typically require dc-blocking capacitors. The top drawing in Figure 8 illustrates the conventional line-driver amplifier connection to the load and output signal.

DC blocking capacitors are often large in value, and a mute circuit is needed during power up to minimize click and pop. The output capacitor and mute circuit consume PCB area and increase cost of assembly, and can reduce the fidelity of the audio output signal.

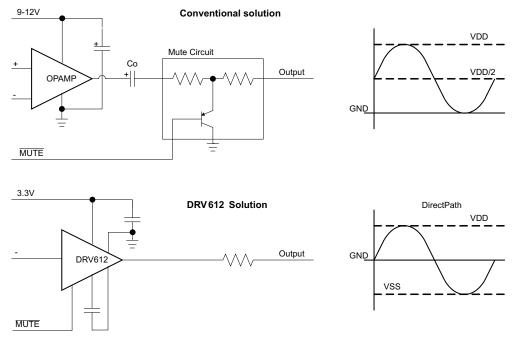


Figure 8. Conventional and DirectPath Line Driver

The DirectPath amplifier architecture operates from a single supply but makes use of an internal charge pump to provide a negative voltage rail.

Combining the user-provided positive rail and the negative rail generated by the IC, the device operates in what is effectively a split supply mode.

The output voltages are now centered at zero volts with the capability to swing to the positive rail or negative rail. Combining this with the built-in click- and pop-reduction circuit, the DirectPath amplifier requires no output dc-blocking capacitors.

The bottom block diagram and waveform of Figure 8 illustrate the ground-referenced line-driver architecture. This is the architecture of the DRV612.

TEXAS INSTRUMENTS

COMPONENT SELECTION

Charge Pump Flying Capacitor and VSS Capacitor

The charge-pump flying capacitor serves to transfer charge during the generation of the negative supply voltage. The VSS capacitor must be at least equal to the charge pump capacitor in order to allow maximum charge transfer. Low-ESR capacitors are an ideal selection, and a value of 1 μ F is typical.

Decoupling Capacitors

The DRV612 is a DirectPath line-driver amplifier that requires adequate power-supply decoupling to ensure that the noise and total harmonic distortion (THD) are low. A good low equivalent-series-resistance (ESR) ceramic capacitor, typically 1 μ F, placed as close as possible to the device VDD lead works best. Placing this decoupling capacitor close to the DRV612 is important for the performance of the amplifier. For filtering lower-frequency noise signals, a 10- μ F or greater capacitor placed near the audio power amplifier also helps, but it is not required in most applications because of the high PSRR of this device.

Gain-Setting

The gain setting is programmed with the GAIN pin. Gain setting is latched durning power on. Table 1 lists the gain settings.

NOTE: If gain pin is left unconnected (open) default gain of -2× is selected.

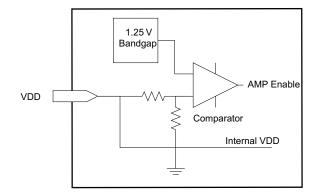
		U	
Gain_set RESISTOR	GAIN	GAIN (dB)	INPUT RESISTANCE
249 kΩ ⁽¹⁾	-2×	6	37 kΩ
82k5	-1×	0.0	55 kΩ
51k1	-1.5×	3.5	44 kΩ
34k8	-2.3×	7.2	33 kΩ
27k4	-2.5×	8	31 kΩ
20k5	_3×	9.5	28 kΩ
15k4	-3.5×	10.9	24 kΩ
11k5	-4.0×	12	22 kΩ
9k09	_5×	14	18 kΩ
7k5	-5.6×	15	17 kΩ
6k19	-6.4×	16.1	15 kΩ
5k11	-8.3×	18.4	12 kΩ
4k22	-10×	20	10 kΩ

Table 1. Gain Settings

(1) or higher

Internal Undervoltage Detection

The DRV612 contains an internal precision band-gap reference voltage and a comparator used to monitor the supply voltage, VDD. The internal VDD monitor is set at 2.8 V with 200-mV hysteresis.





Input-Blocking Capacitors

DC input-blocking capacitors are required to be added in series with the audio signal into the input pins of the

DRV612

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DRV612. These capacitors block the dc portion of the audio source and allow the DRV612 inputs to be properly biased to provide maximum performance. The input blocking capacitors also limit the dc gain to 1, limiting the dc-offset voltage at the output.

These capacitors form a high-pass filter with the input resistor, R_{IN}. The cutoff frequency is calculated using Equation 1. For this calculation, the capacitance used is the input-blocking capacitor and the resistance is the input resistor chosen from Table 2. Then the frequency and/or capacitance can be determined when one of the two values is given.

$$fc_{IN} = \frac{1}{2\pi R_{IN} C_{IN}} \quad \text{or} \quad C_{IN} = \frac{1}{2\pi f c_{IN} R_{IN}}$$
(1)

For a fixed cutoff frequency of 2 Hz, the size of the input capacitance is shown in Table 2 with the capacitors rounded up to nearest E6 values. For 20-Hz cutoff, simply divide the capacitor values with 10; e.g., for 1× gain, 150 nF is needed.

Gain_set RESISTOR	GAIN	Gain (dB)	INPUT RESISTANCE	2 Hz Cutoff
249 kΩ	-2 ×	6	37 kΩ	2.2 µF
82k5	-1 ×	0.0	55 kΩ	1.5 µF
51k1	-1.5×	3.5	44 kΩ	2.2 µF
34k8	-2.3×	7.2	33 kΩ	3.3 µF
27k4	-2.5×	8	31 kΩ	3.3 µF
20k5	_3×	9.5	28 kΩ	3.3 µF
15k4	-3.5×	10.9	24 kΩ	3.3 µF
11k5	_4×	12	22 kΩ	4.7 µF
9k09	-5×	14	18 kΩ	4.7 µF
7k5	-5.6×	15	17 kΩ	4.7 µF
6k19	-6.4×	16.1	15 kΩ	6.8 µF
5k11	-8.3×	18.4	12 kΩ	6.8 µF
4k22	-10×	20	10 kΩ	10 µF

Table 2. Input Capacitor for Different Gain and Cutoff

Pop-Free Power Up

Pop-free power up is ensured by keeping the MUTE pin low during power-supply ramp-up and -down. The pins should be kept low until the input ac-coupling capacitors are fully charged before asserting the MUTE pin high, this way proper pre-charge of the ac-coupling is performed and pop-less power up is achieved. Figure 9 illustrates the preferred sequence.

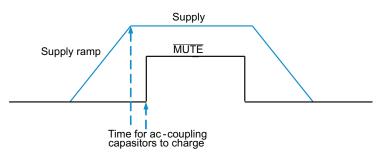


Figure 9. Power-Up/Down Sequence



CAPACITIVE LOAD

The DRV612 has the ability to drive a high capacitive load up to 220 pF directly. Higher capacitive loads can be accepted by adding a series resistor of 47 Ω or larger for the line driver output.

LAYOUT RECOMMENDATIONS

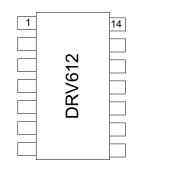
A proposed layout for the DRV612 can be seen in the DRV612EVM User's Guide (SLOU248), and the Gerber files can be downloaded from http://focus.ti.com/docs/toolsw/folders/print/DRV612evm.html. To access this information, open the DRV612 product folder and look in the Tools and Software folder.

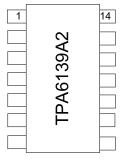
Ground traces are recommended to be routed as a star ground to minimize hum interference. VDD, VSS decoupling capacitors and the charge-pump capacitors should be connected with short traces.



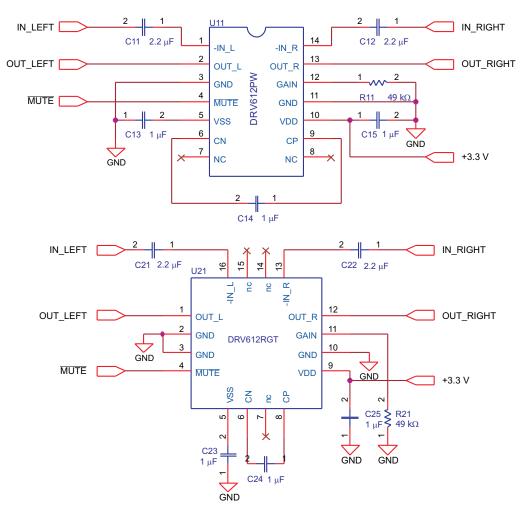
FOOTPRINT COMPATIBLE WITH TPA6139A2

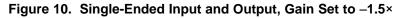
The DRV612 stereo line driver is pin compatible with the headphone amplifier TPA6139A2. Therefore, a single PCB layout can be used with stuffing options for different board configurations.





APPLICATION CIRCUIT





Changed Note 1 of the PROGRAMMABLE GAIN SETTINGS table From: If pin 12, GAIN, is left floating To: If the

Changes from Revision A (February 2011) to Revision B

Changes Ironi Nevision A (February 2011) to Revision B

Changes from Original (December 2010) to Revision A

 Added the QFN pinout drawing
 2

 Added the QFN device To the PIN FUNCTIONS table
 2

 Changed the Abs Max Storage Temp From: MIN = -40 To: MIN = -65
 4

 Changed the Gain resistor 2% tolerance values in the Programmable Gain Settings table For Gain Steps and Input Impedance
 6

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PACKAGING INFORMATION

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Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish		Op Temp (°C)		Samples
	(1)		Drawing			(2)		(3)		(4)	
DRV612PW	ACTIVE	TSSOP	PW	14	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	DRV612	Samples
DRV612PWR	ACTIVE	TSSOP	PW	14	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	DRV612	Samples
DRV612RGTR	ACTIVE	QFN	RGT	16	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	D612	Samples
DRV612RGTT	ACTIVE	QFN	RGT	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	D612	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ Only one of markings shown within the brackets will appear on the physical device.

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24-Jan-2013

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DRV612PWR	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
DRV612RGTR	QFN	RGT	16	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
DRV612RGTT	QFN	RGT	16	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

26-Jan-2013



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DRV612PWR	TSSOP	PW	14	2000	367.0	367.0	35.0
DRV612RGTR	QFN	RGT	16	3000	367.0	367.0	35.0
DRV612RGTT	QFN	RGT	16	250	210.0	185.0	35.0

PW (R-PDSO-G14)

PLASTIC SMALL OUTLINE



A. An integration of the information o

Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.

Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.

E. Falls within JEDEC MO-153



PW (R-PDSO-G14)

PLASTIC SMALL OUTLINE



- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



MECHANICAL DATA



- Quad Flatpack, No-leads (QFN) package configuration. C.
- D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- F. Falls within JEDEC MO-220.



RGT (S-PVQFN-N16)

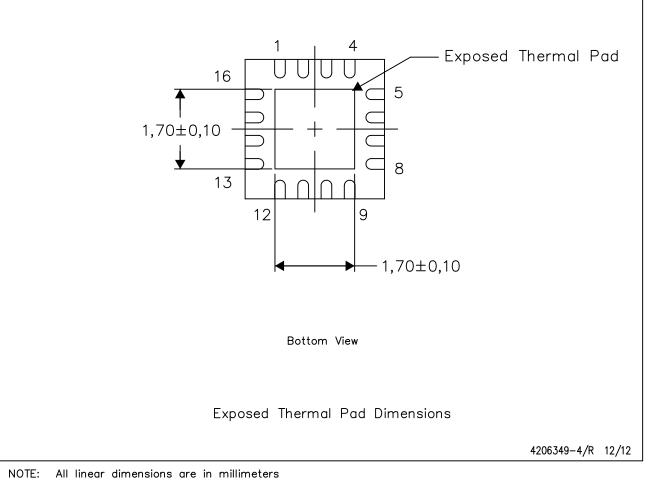
PLASTIC QUAD FLATPACK NO-LEAD

THERMAL INFORMATION

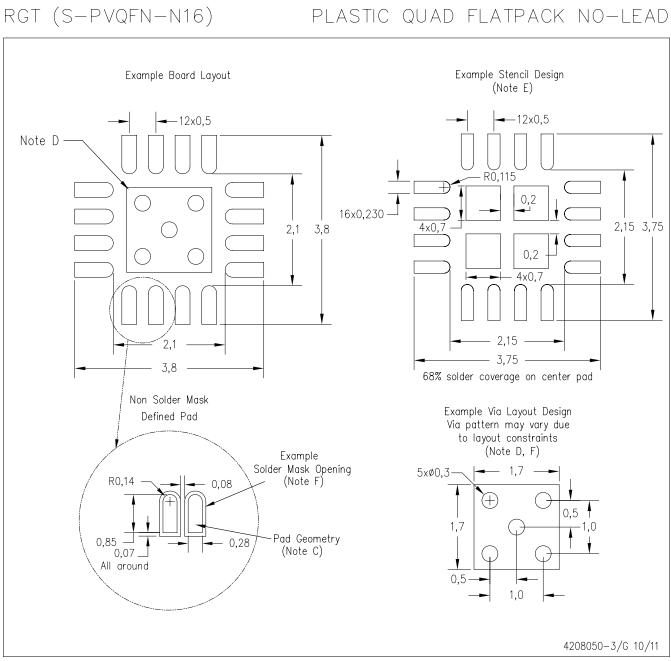
This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.







- NOTES: A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>.
 - E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



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